



# STEAM 'N' HOLD PARTS MANUAL

S/N 29030 to 35389



MP4007-1105

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## DOCUMENT HISTORY

| CURRENT REVISION | DATE    | PRIOR REVISION | DATE   |
|------------------|---------|----------------|--------|
| MP4007-1105      | 5/14/11 | MP4007-0808    | 8/8/08 |

|                                                                  |
|------------------------------------------------------------------|
| Changed cover page                                               |
| Moved Parts Page Reference List to from page iii-v to page 37-39 |
| Added 3 Pan BOM                                                  |
|                                                                  |
|                                                                  |
|                                                                  |

AT1A-3471 MODULAR BOM FOR 3 PAN STEAMERS

To build up a complete 3 pan steamer assembly BOM, begin with the desired steamer model number, created from the Steamer Model String Number Configuration (AT11-2611), and follow steps 1 through 5.

Example: S32083D08030200

STEP 1. MODULE, VOLTAGE WATTAGE PHASE

Using model string digits 1 through 10, locate the generic model number in the table and find the corresponding Module, Voltage Wattage Phase (Digits 2-10).

Example:  
Generic Model No. = S32083D08030200  
Voltage Wattage Phase Module No. = AT1A-3472-12

| DIGITS 1-10 GENERIC MODEL NO. | MODULE, VOLTAGE WATTAGE PHASE | DATA TAG INFORMATION  |             |          |          |
|-------------------------------|-------------------------------|-----------------------|-------------|----------|----------|
|                               |                               | MODEL NO. DIGITS 1-10 | VOLTAGE     | AMPS     | KWATTS   |
| S32081X060XXXXX               | AT1A-3472-1                   | S32081X060            | 208         | 29       | 6        |
| S32083X060XXXXX               | AT1A-3472-11                  | S32083X080            | 208/240     | 17/19    | 6/8      |
| S32403X080XXXXX               |                               | S32403X110            | 208/240     | 22/26    | 8/11     |
| S32083X080XXXXX               | AT1A-3472-12                  | S32403X110            | 208/240     | 22/26    | 8/11     |
| S32403X110XXXXX               |                               | S32403X120            | 208/240     | 25/29    | 9/12     |
| S32083X090XXXXX               | AT1A-3472-13                  | S32403X120            | 208/240     | 25/29    | 9/12     |
| S32403X120XXXXX               |                               | S32083X100            | 208         | 28       | 10       |
| S32083X100XXXXX               | AT1A-3472-5                   | S32083X100            | 208         | 33       | 12       |
| S32083X120XXXXX               | AT1A-3472-6                   | S32083X160            | 230         | 32       | 7        |
| S32301X070XXXXX               | AT1A-3472-7                   | S32301X070            | 240         | 25       | 6        |
| S32401X060XXXXX               | AT1A-3472-8                   | S32401X060            | 240         | 15       | 6        |
| S32403X060XXXXX               | AT1A-3472-9                   | S32403X060            | 240         | 33       | 8        |
| S32401X080XXXXX               | AT1A-3472-10                  | S32401X080            | 240         | 32       | 13       |
| S32403X130XXXXX               | AT1A-3472-18                  | S32403X130            | 380/400/415 | 10/11/11 | 7/7.4/8  |
| S33805X070XXXXX               | AT1A-3472-14                  | S35145X080            | 380/400/415 | 14/14/15 | 9/10/11  |
| S34005X074XXXXX               |                               | S34155X110            | 380/400/415 | 15/16/17 | 10/11/12 |
| S34155X080XXXXX               | AT1A-3472-15                  | S34155X110            | 380/400/415 | 17/18/19 | 11/12/13 |
| S33805X090XXXXX               |                               | S34155X130            | 380/400/415 | 8        | 6        |
| S34005X100XXXXX               | AT1A-3472-20                  | S34155X130            | 380/400/415 | 9/10     | 7/8      |
| S34155X110XXXXX               |                               | S34803X080            | 440/480     | 12/13    | 9/11     |
| S33805X100XXXXX               | AT1A-3472-21                  | S34803X110            | 440/480     | 16/17    | 12/14    |
| S34005X110XXXXX               |                               | S34803X140            | 440/480     |          |          |
| S34155X120XXXXX               | AT1A-3472-16                  | S34155X130            | 380/400/415 |          |          |
| S33805X110XXXXX               |                               | S34155X060            | 415         |          |          |
| S34005X120XXXXX               | AT1A-3472-19                  | S34155X060            | 415         |          |          |
| S34155X130XXXXX               | AT1A-3472-22                  | S34803X080            | 440/480     |          |          |
| S34155X060XXXXX               |                               | S34803X110            | 440/480     |          |          |
| S34403X070XXXXX               | AT1A-3472-21                  | S34803X110            | 440/480     |          |          |
| S34803X080XXXXX               |                               | S34803X140            | 440/480     |          |          |
| S34403X090XXXXX               | AT1A-3472-22                  | S34803X110            | 440/480     |          |          |
| S34803X110XXXXX               |                               | S34803X140            | 440/480     |          |          |
| S34403X120XXXXX               | AT1A-3472-23                  | S34803X140            | 440/480     |          |          |

STEP 2. MODULE, CONTROL PANEL

Add the Module, Control Panel derived from model string digits 11 & 12. See AT11-2611 for internal thermostat settings represented by digit 12.

Example:  
(S32083D08030200)  
30 = AT1A-3078-1

| DIGITS 11 & 12 | CONTROL PANEL MODULE |
|----------------|----------------------|
| 30             | AT1A-3078-1          |
| 31             | AT1A-3078-4          |
| 32             | AT1A-3078-4          |
| 33             | AT1A-3078-4          |
| 34             | AT1A-3078-4          |
| 35             | AT1A-3078-4          |
| 36             | AT1A-3078-4          |
| 40             | AT1A-3078-2          |
| 41             | AT1A-3078-5          |
| 42             | AT1A-3078-5          |
| 43             | AT1A-3078-5          |
| 44             | AT1A-3078-5          |
| 45             | AT1A-3078-5          |
| 46             | AT1A-3078-5          |
| 50             | AT1A-3078-3          |
| 51             | AT1A-3078-6          |
| 52             | AT1A-3078-6          |
| 53             | AT1A-3078-6          |
| 54             | AT1A-3078-6          |
| 55             | AT1A-3078-6          |
| 56             | AT1A-3078-6          |

STEP 3. MODULE, COMMON COMPONENTS

Add the Module, Common Components derived from model string digit 13 and digit 15.

Example:  
(S32083D08030200)  
2,0 = AT1A-2650-3

| DIGIT 13 & 15   | COMMON COMPONENTS MODULE | MODULE DESCRIPTION |
|-----------------|--------------------------|--------------------|
| (2,4,6 OR 8), 0 | AT1A-2650-3              | RH CHAMBER         |
| (3,5,7 OR 9), 0 | AT1A-2650-4              | LH CHAMBER         |

STEP 4. MODULE, DOOR CONFIGURATION

Add the Module, Door derived from the model string digit 13 and digit 15.

Examples:  
(S32083D08030200)  
2,0 = AT1A-3501-1

| DIGIT 13 & 15 | MODULE, DOOR CONFIGURATION | MODULE DESCRIPTION                                  |
|---------------|----------------------------|-----------------------------------------------------|
| 2,0           | AT1A-3501-1                | RIGHT HAND HINGE                                    |
| 3,0           | AT1A-3501-2                | LEFT HAND HINGE                                     |
| 4,0           | AT1A-3501-3                | RIGHT HAND HINGE + HOLD OPEN DOOR                   |
| 5,0           | AT1A-3501-4                | LEFT HAND HINGE + HOLD OPEN DOOR                    |
| 6,0           | AT1A-3501-5                | RIGHT HAND HINGE + CRACK                            |
| 7,0           | AT1A-3501-6                | LEFT HAND HINGE + CRACK OPEN DOOR                   |
| 8,0           | AT1A-3501-7                | RIGHT HAND HINGE + HOLD OPEN DOOR + CRACK OPEN DOOR |
| 9,0           | AT1A-3501-8                | LEFT HAND HINGE + HOLD OPEN DOOR + CRACK OPEN DOOR  |

NOTES:

1. SHEETS 2 THROUGH 4 SHOW COMPONENT AND MODULE ASSEMBLY ORIENTATIONS.

STEP 5. MODULE, LEG CONFIGURATION

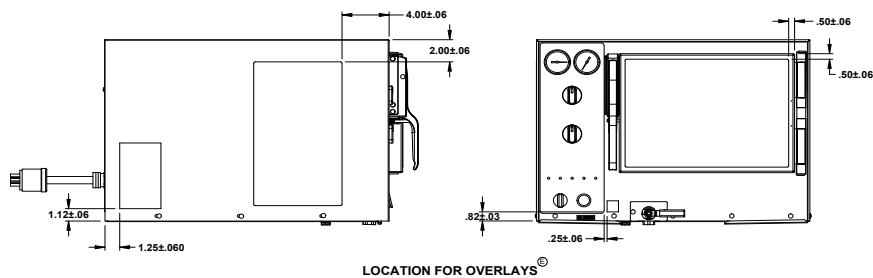
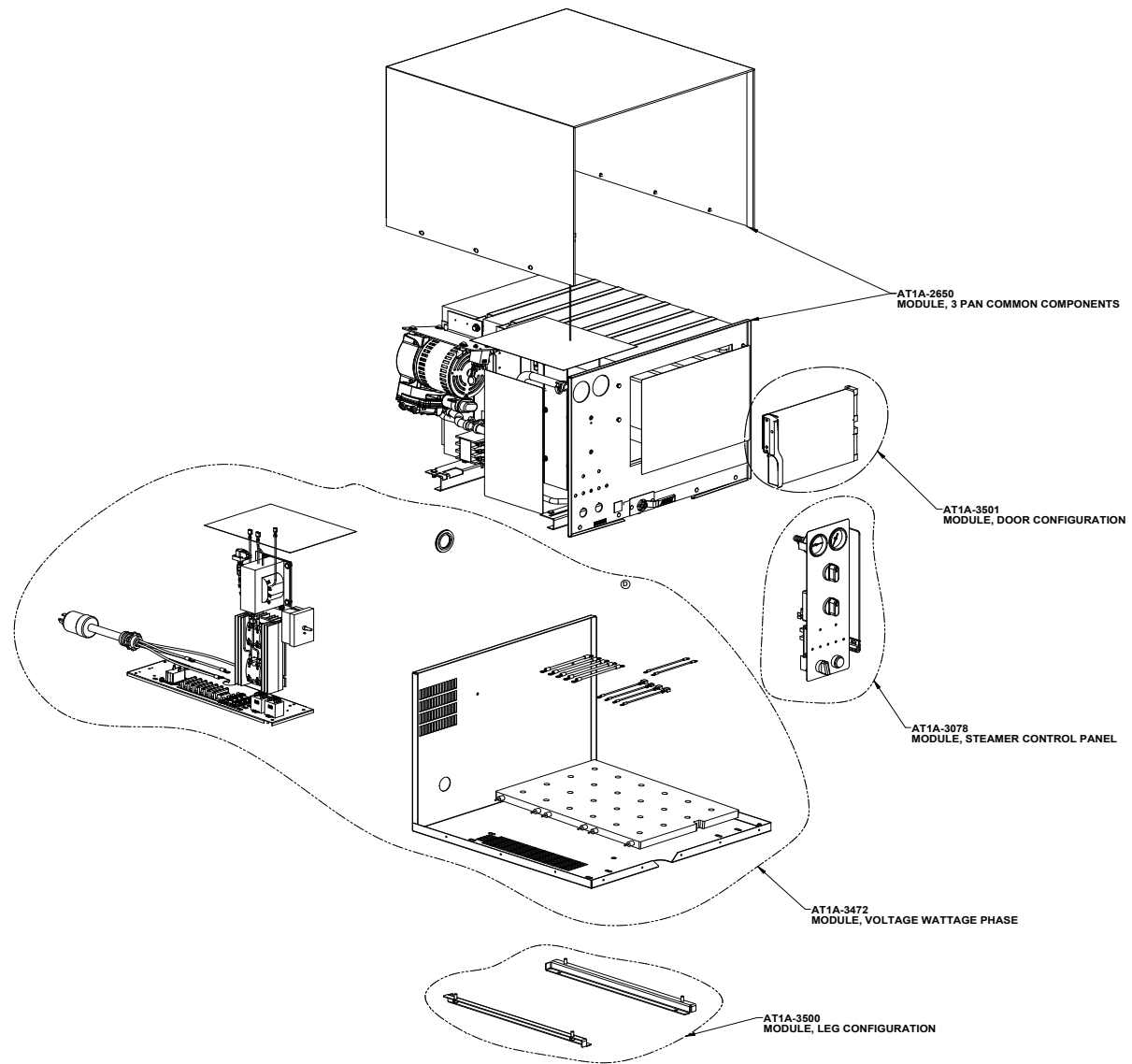
Add the Module, Leg Configuration derived from model string digit 14 and digit 15 for modification of a standard model steamer.

Example:  
(S32083D08030200)  
0,0 = AT1A-3500-1

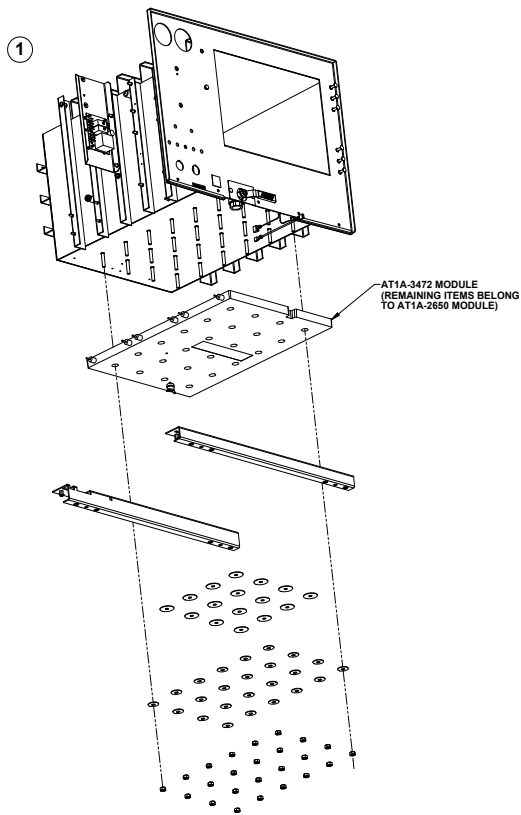
| DIGIT 14,15 | MODULE, LEG CONFIGURATION | MODULE DESCRIPTION     |
|-------------|---------------------------|------------------------|
| 0,0         | AT1A-3500-1               | DRAIN PAN RAILS        |
| 2,0         | AT1A-3500-3               | 4" LEGS + FLANGED FEET |
| 5,0         | AT1A-3500-5               | 4" LEGS + BULLET FEET  |

EXAMPLE RESULT:

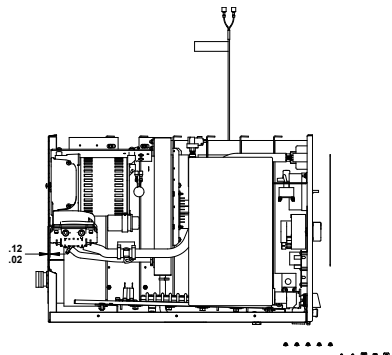
S32083D08030200 is made from parts and modules AT1A-3472-12 + AT1A-3078-1 + AT1A-2650-3 + AT1A-3501-1 + AT1A-3500-1



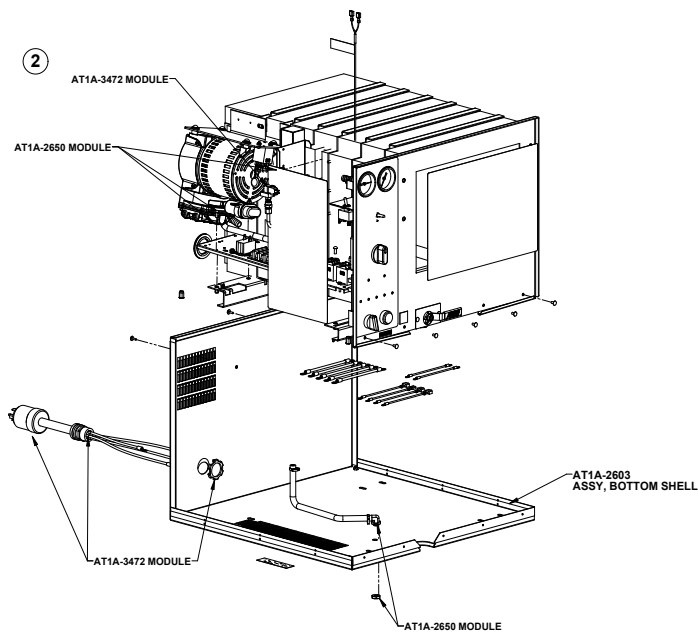




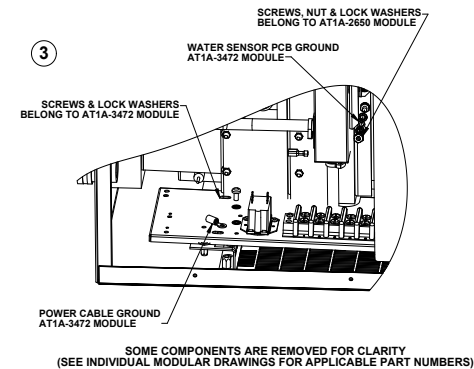
SOME COMPONENTS ARE REMOVED FOR CLARITY  
(SEE INDIVIDUAL MODULAR DRAWINGS FOR APPLICABLE PART NUMBERS)



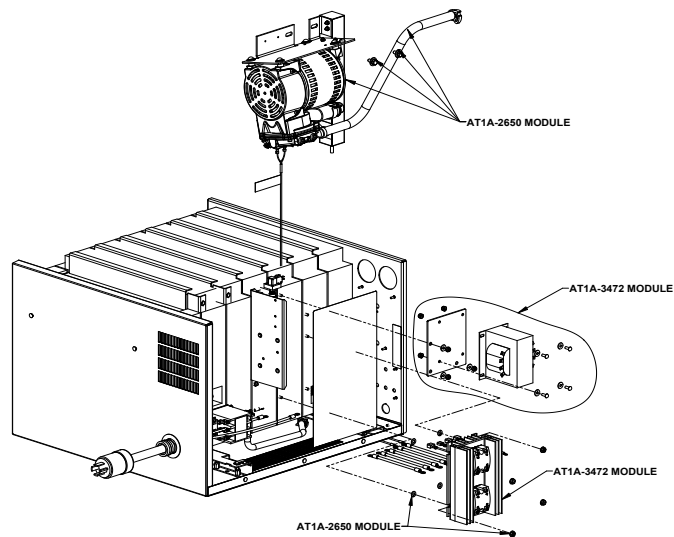
SOME COMPONENTS ARE REMOVED FOR CLARITY  
VACUUM PUMP SHOULD BE INSTALLED AND ADJUSTED TO THE DIMENSION SHOWN  
BETWEEN THE INSIDE OF THE BOTTOM SHELL AND THE VACUUM PUMP HEAD



SOME COMPONENTS ARE REMOVED FOR CLARITY  
(SEE INDIVIDUAL MODULAR DRAWINGS FOR APPLICABLE PART NUMBERS)

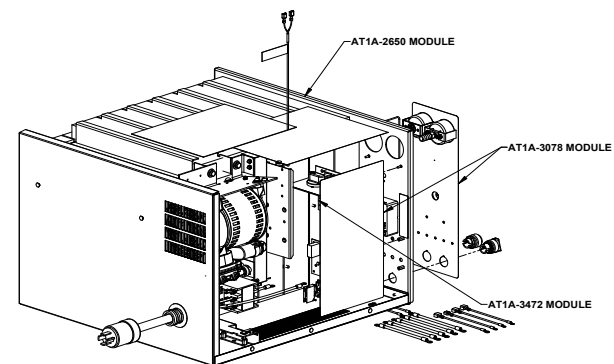


4



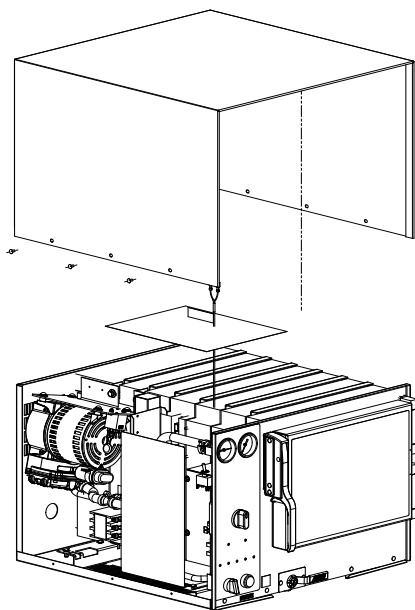
SOME COMPONENTS ARE REMOVED FOR CLARITY  
(SEE INDIVIDUAL MODULAR DRAWINGS FOR APPLICABLE PART NUMBERS)

5



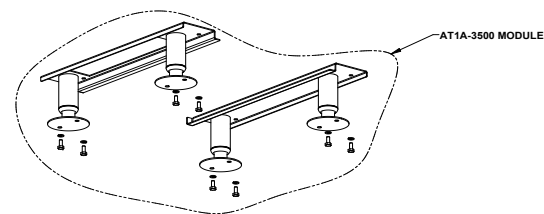
SOME COMPONENTS ARE REMOVED FOR CLARITY  
(SEE INDIVIDUAL MODULAR DRAWINGS FOR APPLICABLE PART NUMBERS)

6



SOME COMPONENTS ARE REMOVED FOR CLARITY  
(SEE INDIVIDUAL MODULAR DRAWINGS FOR APPLICABLE PART NUMBERS)

7



SOME COMPONENTS ARE REMOVED FOR CLARITY  
(SEE INDIVIDUAL MODULAR DRAWINGS FOR APPLICABLE PART NUMBERS)

AT1A-3470 MODULAR BOM FOR 6 PAN STEAMERS

To build up a complete 6 pan steamer assembly BOM, begin with the desired steamer model number, created from the Steamer Model String Number Configuration (AT1T-2611), and follow steps 1 through 4.

Example: S62083D08030200

STEP 1. MODULE, VOLTAGE WATTAGE PHASE

Using model string digits 1 through 10, locate the generic model number in the chart and find the corresponding Module, Voltage Wattage Phase.

Example:  
Generic Model No. = S62083D080XXXX  
Voltage Wattage Phase Module No. = AT1A-3472-37

| DIGITS 1-10 GENERIC MODEL NO. | MODULE, VOLTAGE WATTAGE PHASE | DATA TAG INFORMATION  |             |          |          |
|-------------------------------|-------------------------------|-----------------------|-------------|----------|----------|
|                               |                               | MODEL NO. DIGITS 1-10 | VOLTAGE     | AMPS     | KWATTS   |
| S62081X060XXXX                | AT1A-3472-25                  | S62081X060            | 208         | 29       | 6        |
| S62083X060XXXX                | AT1A-3472-36                  | S62403X080            | 208/240     | 17/19    | 6/8      |
| S62403X080XXXX                | AT1A-3472-37                  | S62403X110            | 208/240     | 22/26    | 8/11     |
| S62083X080XXXX                | AT1A-3472-38                  | S62403X120            | 208/240     | 25/29    | 9/12     |
| S62403X120XXXX                | AT1A-3472-29                  | S62083X100            | 208         | 28       | 10       |
| S62083X120XXXX                | AT1A-3472-39                  | S62083X120            | 208         | 33       | 12       |
| S62083X160XXXX                | AT1A-3472-65                  | S62083X160            | 208         | 42       | 15       |
| S62083X170XXXX                | AT1A-3472-31                  | S62083X170            | 208         | 47       | 17       |
| S62301X070XXXX                | AT1A-3472-32                  | S62301X070            | 230         | 32       | 7        |
| S62401X060XXXX                | AT1A-3472-33                  | S62401X060            | 240         | 25       | 6        |
| S62403X060XXXX                | AT1A-3472-34                  | S62403X060            | 240         | 15       | 6        |
| S62401X080XXXX                | AT1A-3472-35                  | S62401X080            | 240         | 33       | 8        |
| S62403X130XXXX                | AT1A-3472-48                  | S62403X130            | 240         | 32       | 13       |
| S63805X070XXXX                | AT1A-3472-40                  | S65145X080            | 380/400/415 | 10/11/11 | 7/7.4/8  |
| S64005X074XXXX                | AT1A-3472-41                  | S64155X110            | 380/400/415 | 14/14/15 | 9/10/11  |
| S64155X080XXXX                | AT1A-3472-45                  | S64155X120            | 380/400/415 | 15/16/17 | 10/11/12 |
| S63805X090XXXX                | AT1A-3472-53                  | S64155X130            | 380/400/415 | 17/18/19 | 11/12/13 |
| S64005X100XXXX                | AT1A-3472-43                  | S63805X130            | 380         | 20       | 13       |
| S64155X120XXXX                | AT1A-3472-44                  | S64155X060            | 415         | 8        | 6        |
| S63805X110XXXX                | AT1A-3472-46                  | S64803X080            | 440/480     | 9/10     | 7/8      |
| S64005X110XXXX                | AT1A-3472-47                  | S64803X110            | 440/480     | 12/13    | 9/11     |
| S64155X130XXXX                | AT1A-3472-52                  | S64803X140            | 440/480     | 16/17    | 12/14    |
| S64803X080XXXX                |                               |                       |             |          |          |
| S64403X090XXXX                |                               |                       |             |          |          |
| S64803X110XXXX                |                               |                       |             |          |          |
| S64403X120XXXX                |                               |                       |             |          |          |
| S64803X140XXXX                |                               |                       |             |          |          |

STEP 2. MODULE, CONTROL PANEL

Add the Module, Control Panel derived from model string digits 11 & 12. See AT1T-2611 for internal thermostat settings represented by digit 12.

Example:  
(S62083D08030200)  
30 = AT1A-3078-7

| DIGITS 11 & 12 | CONTROL PANEL MODULE |
|----------------|----------------------|
| 30             | AT1A-3078-7          |
| 31             | AT1A-3078-10         |
| 32             | AT1A-3078-10         |
| 33             | AT1A-3078-10         |
| 34             | AT1A-3078-10         |
| 35             | AT1A-3078-10         |
| 36             | AT1A-3078-10         |
| 40             | AT1A-3078-8          |
| 41             | AT1A-3078-11         |
| 42             | AT1A-3078-11         |
| 43             | AT1A-3078-11         |
| 44             | AT1A-3078-11         |
| 45             | AT1A-3078-11         |
| 46             | AT1A-3078-11         |
| 50             | AT1A-3078-9          |
| 51             | AT1A-3078-12         |
| 52             | AT1A-3078-12         |
| 53             | AT1A-3078-12         |
| 54             | AT1A-3078-12         |
| 55             | AT1A-3078-12         |
| 56             | AT1A-3078-12         |

STEP 3. MODULE, COMMON COMPONENTS

Add the Module, Common Components derived from the model string digit 13 and digit 15.

Examples:  
(S62083D08030200)  
2,0 = AT1A-3377-5

| DIGIT 13 & 15  | MODULE, COMMON COMPONENTS | MODULE DESCRIPTION        |
|----------------|---------------------------|---------------------------|
| (2,4,6 OR 8),0 | AT1A-3377-5               | RH CHAMBER                |
| (3,5,7 OR 9),0 | AT1A-3377-6               | LH CHAMBER                |
| (2,4,6 OR 8),1 | AT1A-3377-7               | RH CHAMBER + TAMPER-PROOF |
| (3,5,7 OR 9),1 | AT1A-3377-8               | LH CHAMBER + TAMPER-PROOF |

STEP 4. MODULE, DOOR CONFIGURATION

Add the Module, Door derived from the model string digit 13 and digit 15.

Examples:  
(S62083D08030200)  
2,0 = AT1A-3501-5

| DIGIT 13 & 15 | MODULE, DOOR CONFIGURATION | MODULE DESCRIPTION                                  |
|---------------|----------------------------|-----------------------------------------------------|
| 2,0           | AT1A-3501-9                | RIGHT HAND HINGE                                    |
| 3,0           | AT1A-3501-10               | LEFT HAND HINGE                                     |
| 4,0           | AT1A-3501-11               | RIGHT HAND HINGE + HOLD OPEN DOOR                   |
| 5,0           | AT1A-3501-12               | LEFT HAND HINGE + HOLD OPEN DOOR                    |
| 6,0           | AT1A-3501-13               | RIGHT HAND HINGE + CRACK OPEN DOOR                  |
| 7,0           | AT1A-3501-14               | LEFT HAND HINGE + CRACK OPEN DOOR                   |
| 8,0           | AT1A-3501-15               | RIGHT HAND HINGE + HOLD OPEN DOOR + CRACK OPEN DOOR |
| 9,0           | AT1A-3501-16               | LEFT HAND HINGE + HOLD OPEN DOOR + CRACK OPEN DOOR  |
| 2,1           | AT1A-3501-17               | RIGHT HAND HINGE TAMPER PROOF                       |
| 3,1           | AT1A-3501-18               | LEFT HAND HINGE TAMPER PROOF                        |

NOTES:

1. SHEETS 2 THROUGH SHEET 3 SHOW COMPONENT AND MODULE ASSEMBLY ORIENTATIONS.

STEP 5. MODULE, LEG CONFIGURATION

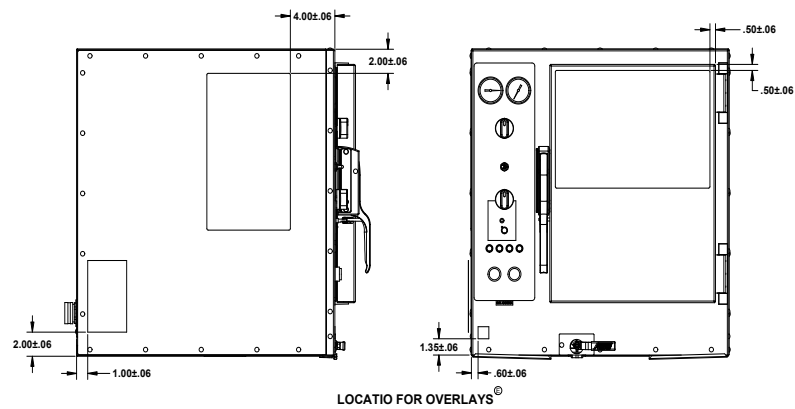
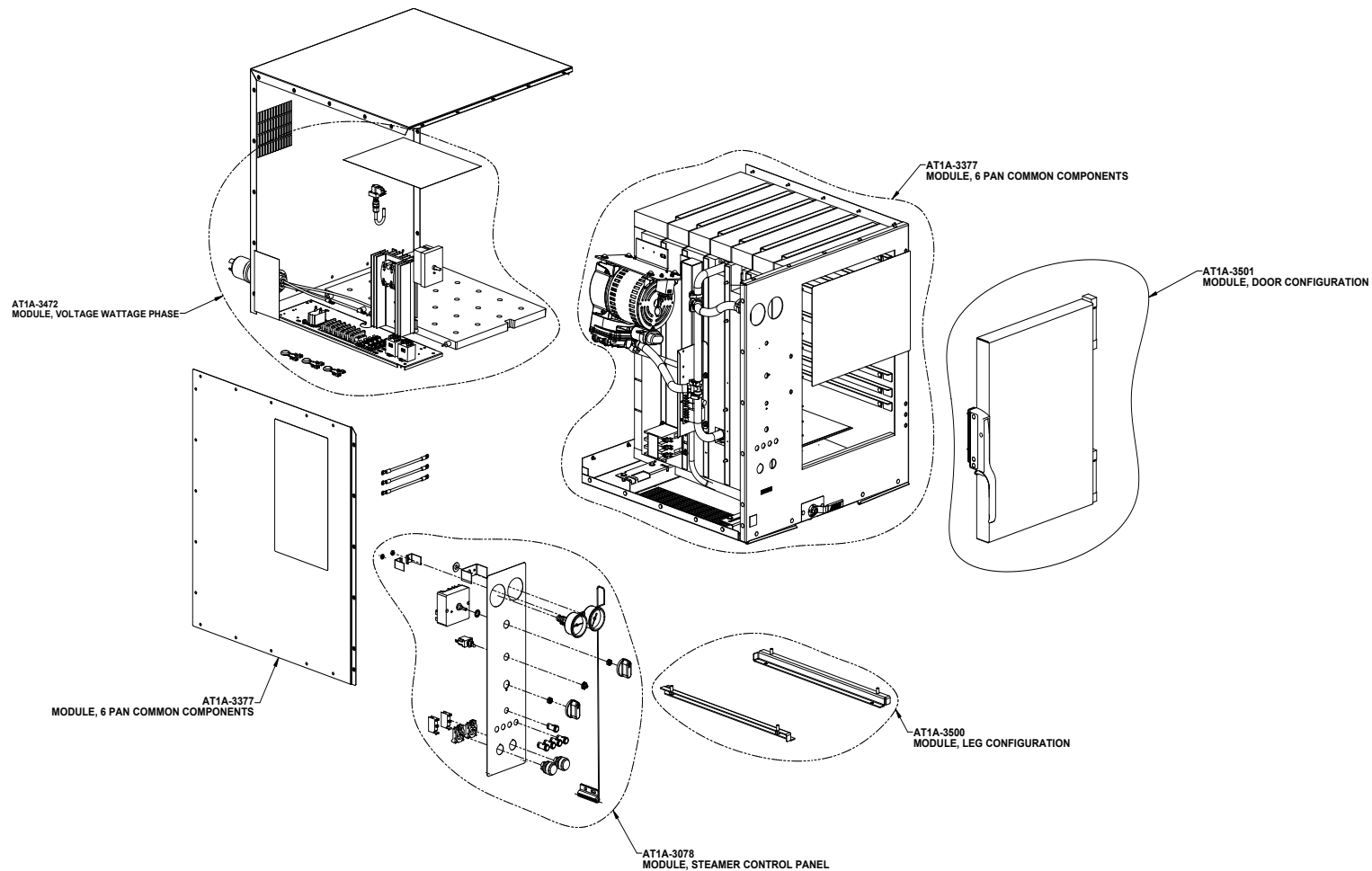
Add the Module, Leg Configuration derived from model string digit 14 and digit 15 for modification of a standard model steamer.

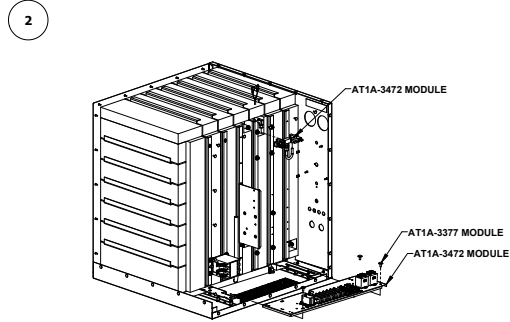
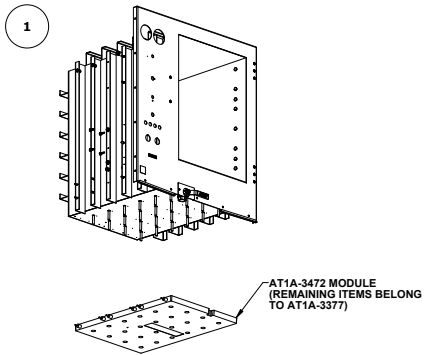
Example:  
(S62083D08030200)  
0,0 = AT1A-3500-1

| DIGIT 14,15 | MODULE, LEG CONFIGURATION | MODULE, DESCRIPTION                          |
|-------------|---------------------------|----------------------------------------------|
| 0,0         | AT1A-3500-1               | DRAIN PAN RAILS                              |
| 0,1         | AT1A-3500-2               | DRAIN PAN RAILS + TAMPER-PROOF SCREWS        |
| 2,0         | AT1A-3500-3               | 4" LEGS + FLANGED FEET                       |
| 2,1         | AT1A-3500-4               | 4" LEGS + FLANGED FEET + TAMPER-PROOF SCREWS |
| 5,0         | AT1A-3500-5               | 4" LEGS + BULLET FEET                        |
| 5,1         | AT1A-3500-6               | 4" LEGS + BULLET FEET + TAMPER-PROOF SCREWS  |

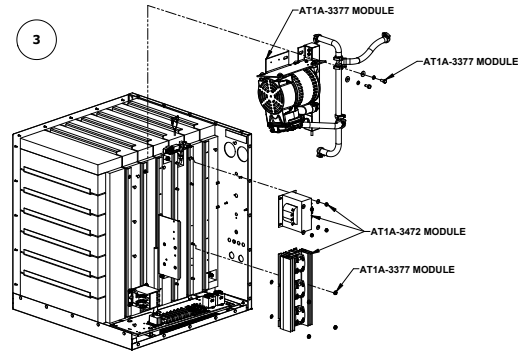
EXAMPLE RESULT: ☺

S62083D08030200 is made from parts and modules AT1A-3472-37 + AT1A-3078-7 + AT1A-3377-5 + AT1A-3501-5 + AT1A-3500-1

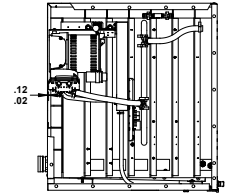




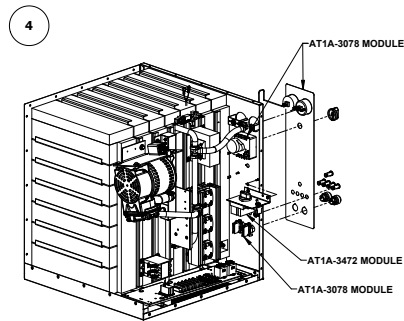
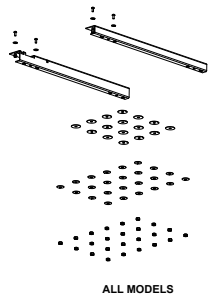
SOME COMPONENTS ARE REMOVED FOR CLARITY  
(SEE INDIVIDUAL MODULAR DRAWINGS FOR APPLICABLE PART NUMBERS)



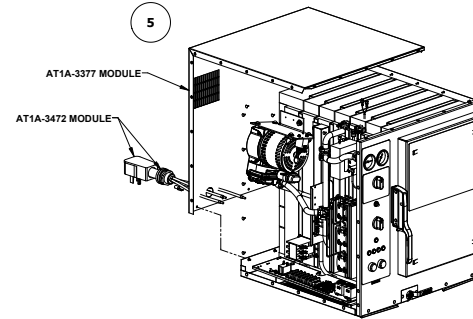
SOME COMPONENTS ARE REMOVED FOR CLARITY  
(SEE INDIVIDUAL MODULAR DRAWINGS FOR APPLICABLE PART NUMBERS)



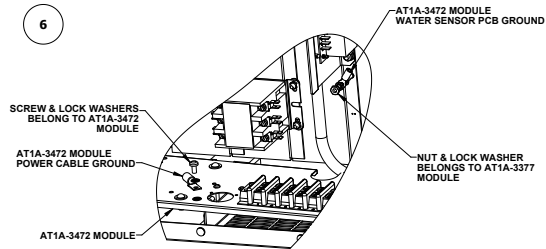
SOME COMPONENTS ARE REMOVED FOR CLARITY  
VACUUM PUMP SHOULD BE INSTALLED AND  
ADJUSTED TO THE DIMENSION SHOWN BETWEEN THE  
INSIDE OF THE EXTERIOR SHELL AND THE VACUUM  
PUMP HEAD



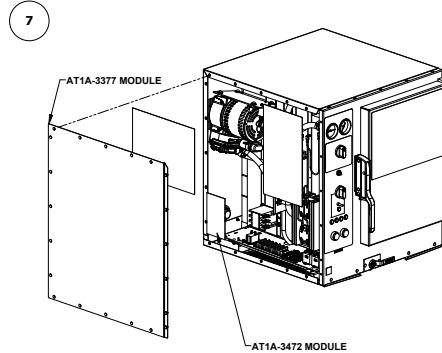
SOME COMPONENTS ARE REMOVED FOR CLARITY  
(SEE INDIVIDUAL MODULAR DRAWINGS FOR APPLICABLE PART NUMBERS)



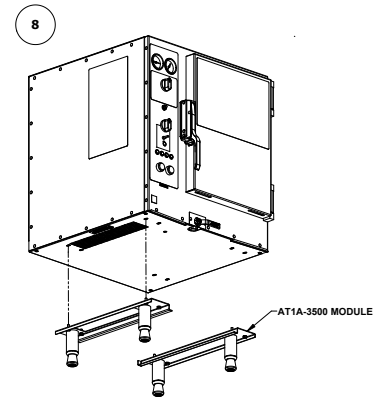
SOME COMPONENTS ARE REMOVED FOR CLARITY  
(SEE INDIVIDUAL MODULAR DRAWINGS FOR APPLICABLE PART NUMBERS)



SOME COMPONENTS ARE REMOVED FOR CLARITY  
(SEE INDIVIDUAL MODULAR DRAWINGS FOR APPLICABLE PART NUMBERS)

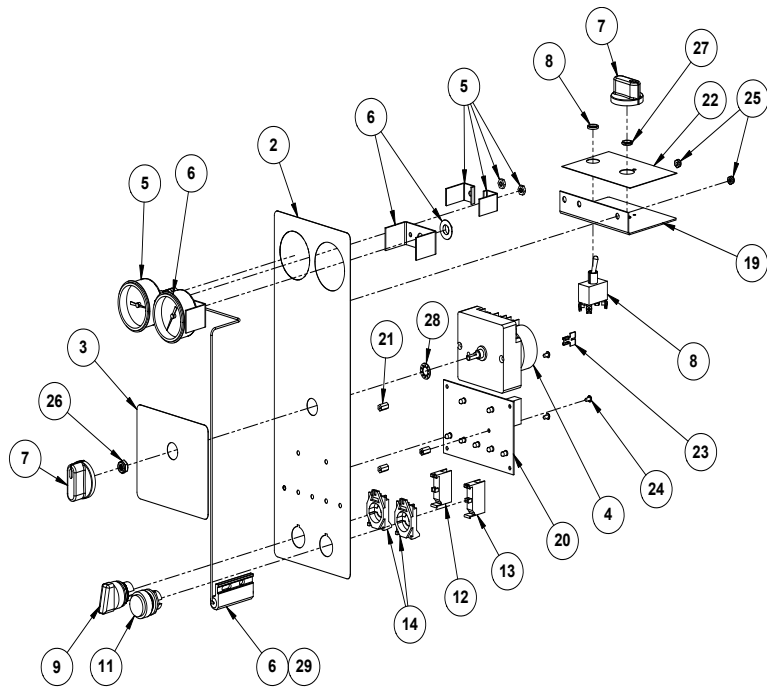


SOME COMPONENTS ARE REMOVED FOR CLARITY  
(SEE INDIVIDUAL MODULAR DRAWINGS FOR APPLICABLE PART NUMBERS)

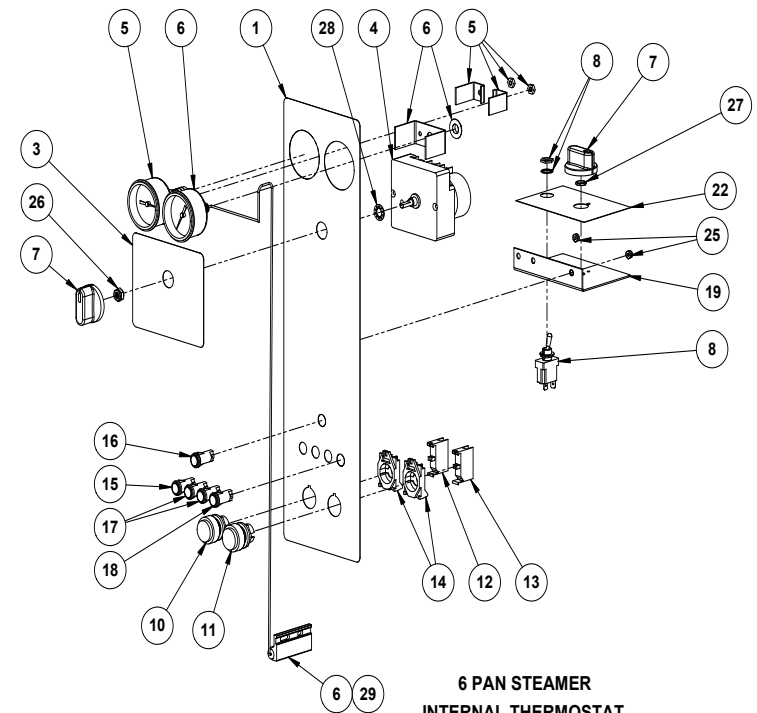


SOME COMPONENTS ARE REMOVED FOR CLARITY  
(SEE INDIVIDUAL MODULAR DRAWINGS FOR APPLICABLE PART NUMBERS)

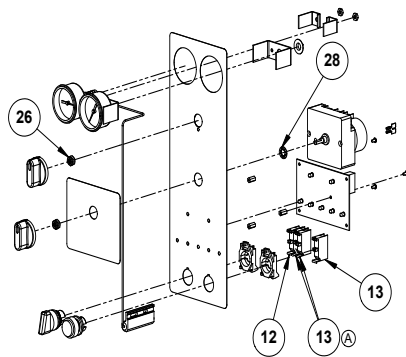
|                     |                     |                     |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                                                  |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
|---------------------|---------------------|---------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------------------------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|-------------------|
| 1                   | 1                   | 1                   | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | AT0F-2666-70002    | 29                 | WASHER, 3/8 INTERNAL TOOTH LOCK                  |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| 1                   | 1                   | 1                   | -                  | -                  | -                  | 1                  | 1                  | 1                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | AT0F-3390-1        | 28                 | NUT, HEX THIN 3/8-32UNEF-2B                      |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| 1                   | 1                   | 1                   | 2                  | 2                  | 2                  | 1                  | 1                  | 1                  | 2                  | 2                  | 2                  | 2                  | 2                  | 2                  | 2                  | AT0F-3371-1        | 27                 | NUT, ROTARY SHAFT SEAL                           |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| 2                   | 2                   | 2                   | -                  | -                  | -                  | 2                  | 2                  | 2                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | AT0F-2691-21002    | 26                 | NUT, #6-32 NYLOC                                 |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| -                   | -                   | -                   | -                  | -                  | -                  | 3                  | 3                  | 3                  | 3                  | 3                  | 3                  | 3                  | 3                  | 3                  | 3                  | AT0F-2755-21020    | 25                 | SCREW, #6-32UNC X 1/4 PHILIPS ROUND HEAD MACHINE |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| AR                  | AR                  | AR                  | AR                 | AR                 | AR                 | AR                 | AR                 | AR                 | AR                 | AR                 | AR                 | AR                 | AR                 | AR                 | AR                 | AT0H-3412-1        | 24                 | WAKEFIELD 120 THERMAL JOINT COMPOUND             |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| -                   | -                   | -                   | -                  | -                  | -                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | AT0E-2129-1        | 23                 | ADAPTOR, DUAL SPADE UNINSULATED DISCONNECT       |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| 1                   | 1                   | 1                   | -                  | -                  | -                  | 1                  | 1                  | 1                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | AT1L-3362-1        | 22                 | OVERLAY, INTERNAL THERMOSTAT BRKT                |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| -                   | -                   | -                   | -                  | -                  | -                  | 3                  | 3                  | 3                  | 3                  | 3                  | 3                  | 3                  | 3                  | 3                  | 3                  | AT0F-2665-20045    | 21                 | STANDOFF, #6-32 x 1/2 HEX FEMALE                 |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| -                   | -                   | -                   | -                  | -                  | -                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | AT1E-2593-1        | 20                 | STATUS INDICATOR PCB 208/240V                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| 1                   | 1                   | 1                   | -                  | -                  | -                  | 1                  | 1                  | 1                  | 1                  | -                  | -                  | -                  | -                  | -                  | -                  | AT1M-3406-1        | 19                 | BRKT, THERMOSTAT                                 |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| 1                   | 1                   | 1                   | 1                  | 1                  | 1                  | 1                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | AT0E-1800-9        | 18                 | INDICATOR LAMP GRN NEON 250V                     |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| 2                   | 2                   | 2                   | 2                  | 2                  | 2                  | 2                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | AT0E-1800-6        | 17                 | INDICATOR LAMP GRN NEON 250V                     |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| 1                   | 1                   | 1                   | 1                  | 1                  | 1                  | 1                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | AT0E-1800-5        | 16                 | INDICATOR LAMP GRN NEON 250V                     |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| 1                   | 1                   | 1                   | 1                  | 1                  | 1                  | 1                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | AT0E-1800-4        | 15                 | INDICATOR LAMP GRN NEON 250V                     |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| 2                   | 2                   | 2                   | 2                  | 2                  | 2                  | 2                  | 2                  | 2                  | 2                  | 2                  | 2                  | 2                  | 2                  | 2                  | 2                  | AT0E-3339-1        | 14                 | MOUNTING LATCH                                   |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| 1                   | 1                   | 1                   | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 3                  | 3                  | 3                  | 3                  | 3                  | 3                  | AT0E-3338-2        | 13                 | CONTACT BLOCK                                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| 1                   | 1                   | 1                   | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | AT0E-3338-1        | 12                 | CONTACT BLOCK                                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| 1                   | 1                   | 1                   | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | AT0E-3337-2        | 11                 | OPERATOR, AB PUSH BUTTON SWITCH                  |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| 1                   | 1                   | 1                   | 1                  | 1                  | 1                  | 1                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | AT0E-3337-1        | 10                 | OPERATOR, AB PUSH BUTTON SWITCH                  |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| -                   | -                   | -                   | -                  | -                  | -                  | -                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | AT0E-3336-2        | 9                  | OPERATOR, AB ROTARY SWITCH                       |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| -                   | -                   | -                   | -                  | -                  | -                  | 1                  | 1                  | 1                  | 1                  | -                  | -                  | -                  | -                  | -                  | -                  | AT0E-2874-3        | 8                  | TOGGLE SWITCH                                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| 1                   | 1                   | 1                   | 1                  | 1                  | 1                  | 1                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | AT0E-2874-2        | 8                  | TOGGLE SWITCH                                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| 2                   | 2                   | 2                   | 2                  | 2                  | 2                  | 2                  | 2                  | 2                  | 2                  | 2                  | 2                  | 2                  | 2                  | 2                  | 2                  | AT0H-1455-2        | 7                  | KNOB FOR D SHAFT                                 |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| 1                   | 1                   | 1                   | 1                  | 1                  | 1                  | 1                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | -                  | AT1A-3303-1        | 6                  | ASSY, TEMP GAGE & BULB BRKT                      |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| -                   | -                   | -                   | -                  | -                  | -                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | AT1A-3303-2        | 6                  | ASSY, TEMP GAGE & BULB BRKT                      |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| 1                   | 1                   | 1                   | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | 1                  | AT1A-2816-1        | 5                  | VACUUM GAGE ASSEMBLY                             |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| 1                   | -                   | -                   | 1                  | -                  | -                  | 1                  | -                  | -                  | 1                  | -                  | -                  | -                  | -                  | -                  | -                  | AT0E-2297-3        | 4                  | TIMER 20 MINUTE                                  |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| -                   | 1                   | -                   | -                  | 1                  | -                  | 1                  | -                  | -                  | 1                  | -                  | -                  | 1                  | -                  | -                  | -                  | AT0E-2297-2        | 4                  | TIMER 180 MINUTE                                 |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| -                   | -                   | 1                   | -                  | -                  | 1                  | -                  | 1                  | -                  | 1                  | -                  | -                  | 1                  | -                  | -                  | 1                  | AT0E-2297-1        | 4                  | TIMER 90 MINUTE                                  |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
| -                   | 1                   | -                   | -                  | -                  | -                  | -                  | 1                  | -                  | 1                  | -                  | -                  | 1                  | -                  | -                  | -                  | AT1L-2804-5        | 3                  | OVERLAY, 180 MINUTE TIMER                        |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                    |                   |
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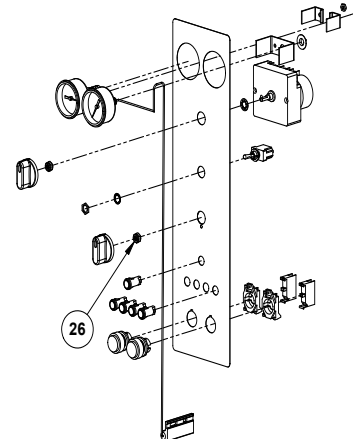
**3 PAN STEAMER  
INTERNAL THERMOSTAT  
GROUPS 4-6**



**6 PAN STEAMER  
INTERNAL THERMOSTAT  
GROUPS 10-12**



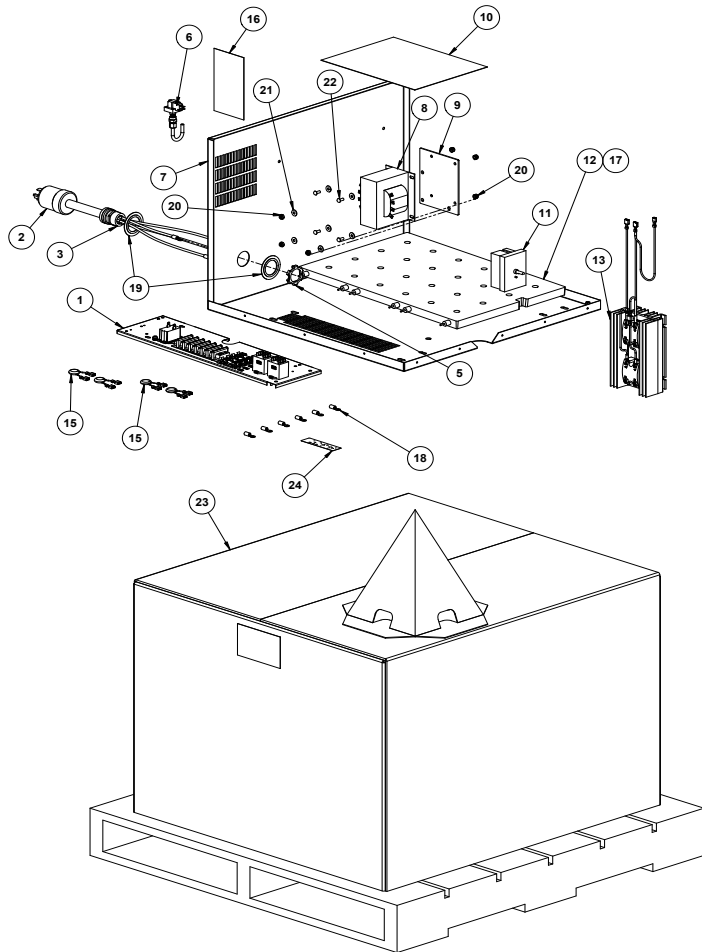
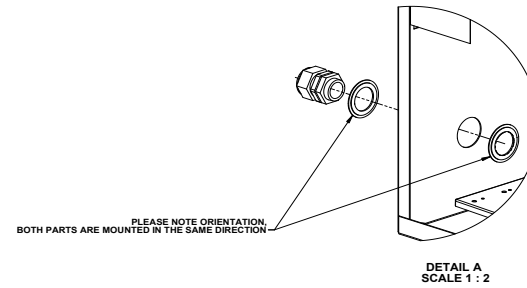
**3 PAN STEAMER  
EXTERNAL THERMOSTAT  
GROUPS 1-3  
OTHERWISE SAME AS GROUPS 4-6**



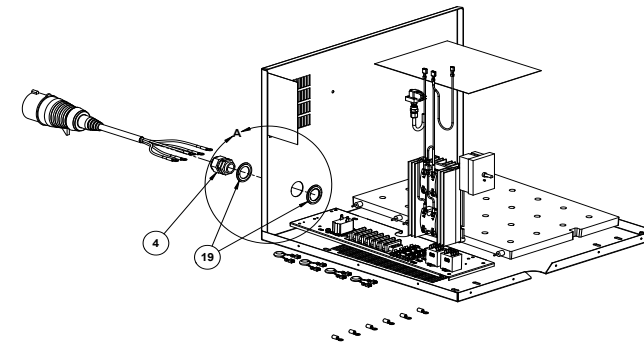
**6 PAN STEAMER  
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GROUPS 7-9  
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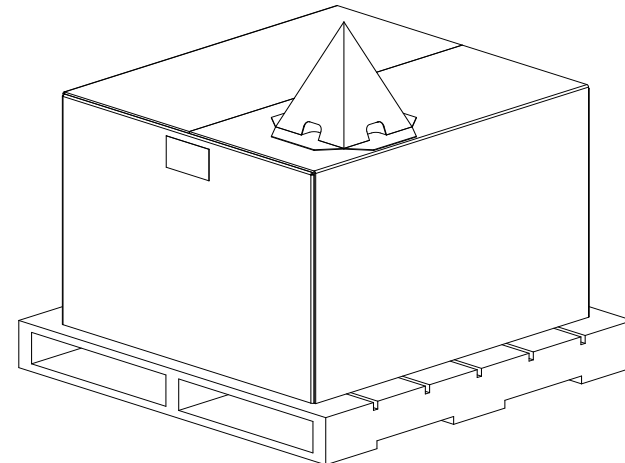


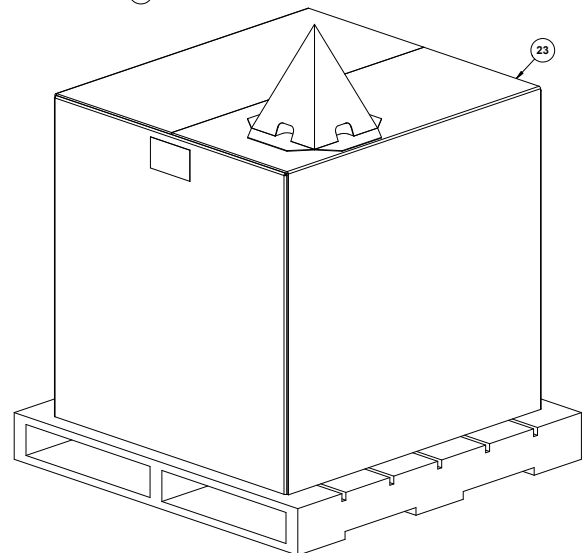
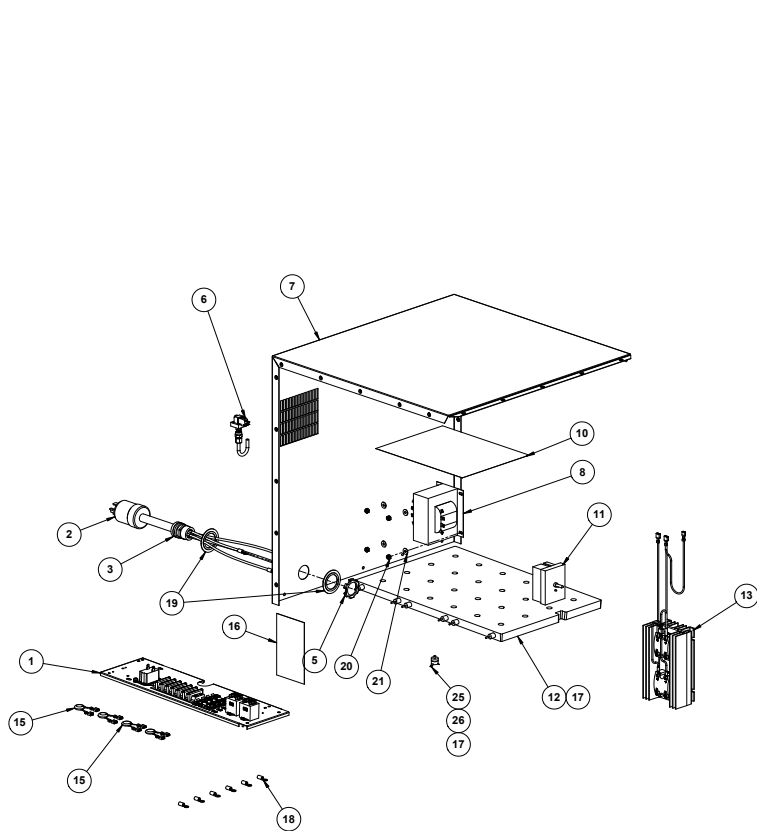


3 PAN STEAMER CONFIGURATION  
GROUPS 1, 4-6, 8, 11, 13, 22

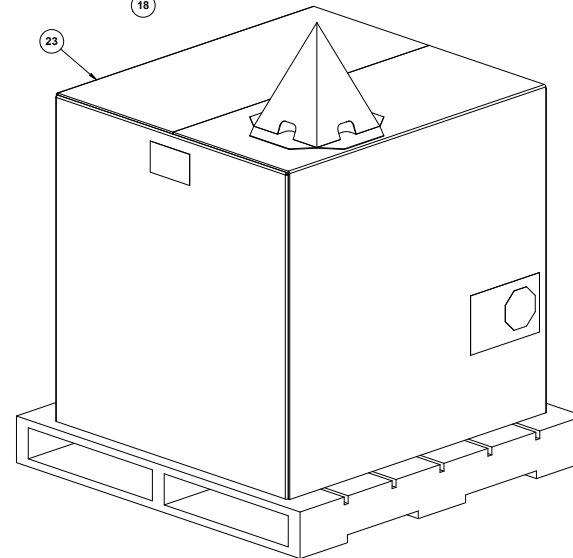
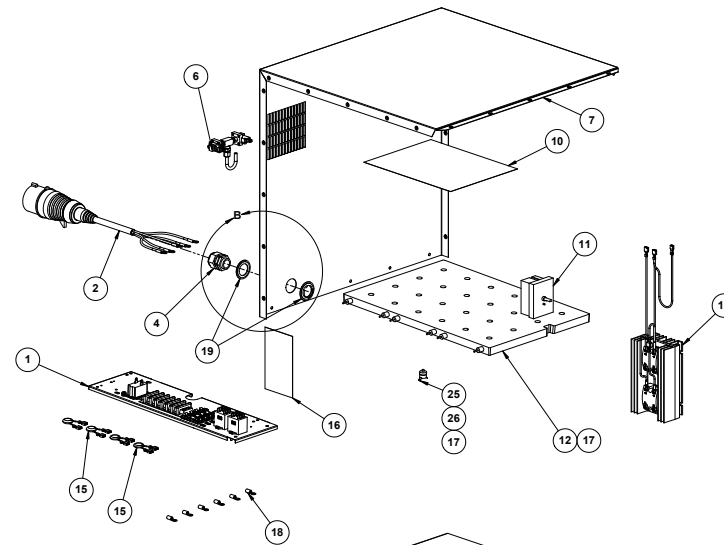


3 PAN STEAMER CONFIGURATION  
GROUPS 7, 14, 15  
OTHERWISE SAME AS GROUPS 1, 4-6, 8, 9, 11, 13, 22

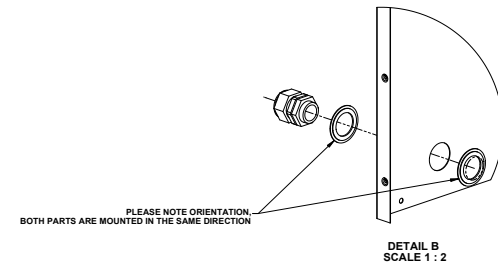




TYPICAL 6 PAN STEAMER CONFIGURATION<sup>®</sup>  
AT1A-3472-47 SHOWN  
GROUPS 25-31, 33-39, 46-52, 55

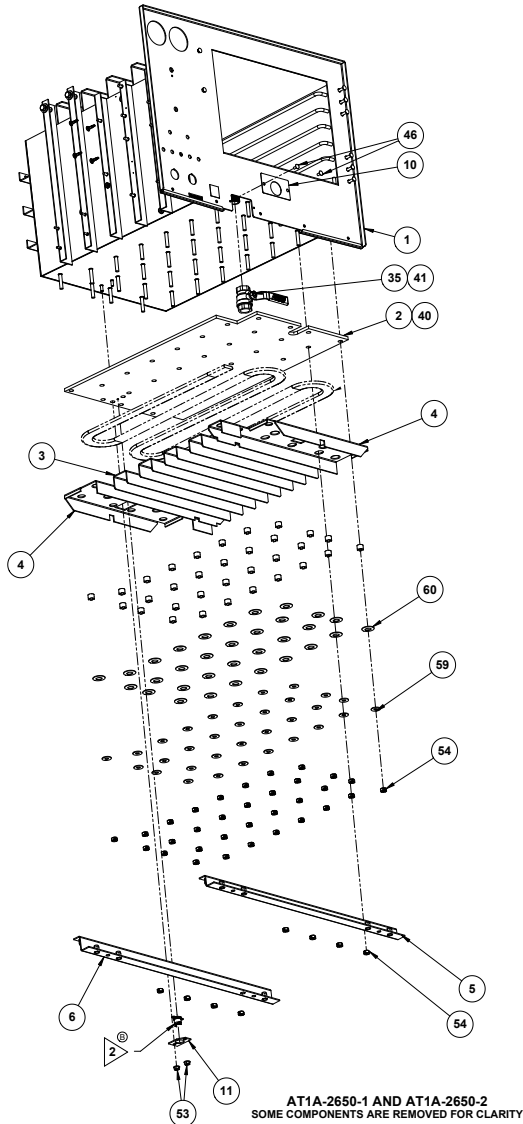


TYPICAL 6 PAN STEAMER CONFIGURATION  
AT1A-3474-43 SHOWN  
GROUPS 32, 40-45, 53



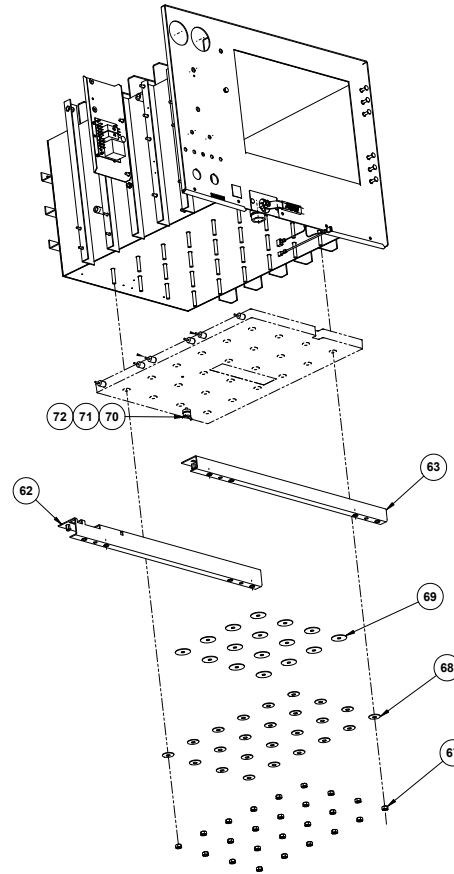
## FIREBAR HEATING SYSTEM

S/N 29029 & BELOW EXCEPT FOR 17KW MODELS



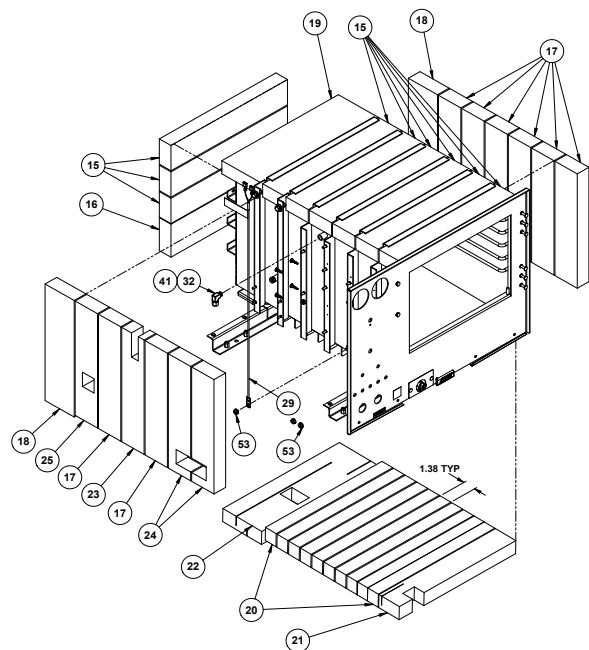
## CAST HEATER SYSTEM

S/N 29030 & ABOVE & ALL 17KW MODELS

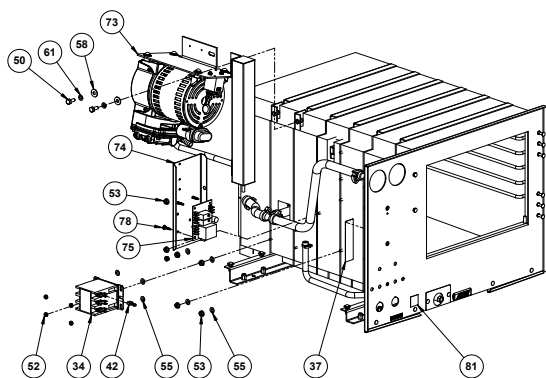


AT1A-2650-3 AND AT1A-2650-4  
OTHERWISE SAME AS AT1A-2650-1  
SOME COMPONENTS ARE REMOVED FOR CLARITY

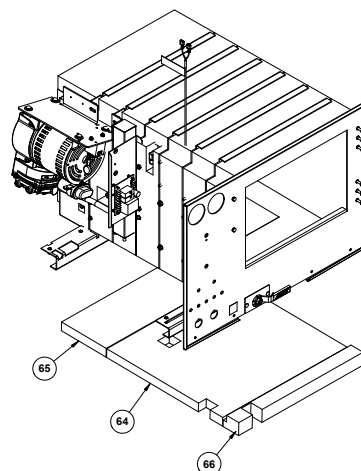
|             |             |             |             |                 |      |                                                        |
|-------------|-------------|-------------|-------------|-----------------|------|--------------------------------------------------------|
| 1           | 1           | 1           | 1           | AT0L-3682-1     | 81   | DECAL, ENERGY STAR                                     |
| 1           | 1           | 1           | 1           | AT1L-3658-3     | 80   | OVERLAY, STEAMER OPERATING INSTRUCTIONS                |
| 1           | 1           | 1           | 1           | AT1L-3658-4     | 79   | OVERLAY, STEAMER OPERATING INSTRUCTIONS                |
| 4           | 4           | 4           | 4           | AT0H-3407-1     | 78   | C B SUPPORT, REVERSE MT'G.                             |
| 1           | 1           | -           | -           | AT0F-2778-41002 | 77   | NUT, #10-24 UNC-2B HEX MACHINE SCREW                   |
| 2           | 2           | -           | -           | AT0F-2666-40000 | 76   | WASHER, #10 INTERNAL TOOTH LOCK                        |
| 1           | 1           | -           | -           | AT0E-3230-1     | 75   | PCB, DUAL PURPOSE WATER SENSOR                         |
| 1           | 1           | 1           | 1           | AT1M-3428-1     | 74   | BRACKET, WATER SENSOR AUTO-FILL                        |
| 1           | 1           | 1           | 1           | AT1A-3099-1     | 73   | ASSY, GAST VACUUM PUMP MUFFLER                         |
| AR          | AR          | -           | -           | AT0H-3065-2     | 72   | THREAD LOCKER LIQUID 246                               |
| AR          | AR          | -           | -           | AT0H-3412-1     | 71   | WAKEFIELD 120 THERMAL JOINT COMPOUND                   |
| 1           | 1           | -           | -           | AT1E-2653-3     | 70   | OVERTEMP SWITCH                                        |
| 16          | 16          | -           | -           | AT0F-3405-1     | 69   | WASHER, ROUND FLAT                                     |
| 24          | 24          | -           | -           | AT0F-2663-2     | 68   | WASHER, Ø.937 OD BELLEVILLE                            |
| 24          | 24          | -           | -           | AT0F-3401-1     | 67   | NUT, SPECIAL LOCKING 1/4-20UNC-2B                      |
| 1           | 1           | -           | -           | AT1I-2866-19    | 66   | INSULATION, STEAMER                                    |
| 1           | 1           | -           | -           | AT1I-2866-18    | 65   | INSULATION, STEAMER                                    |
| 1           | 1           | -           | -           | AT1I-2866-17    | 64   | INSULATION, STEAMER                                    |
| 1           | 1           | -           | -           | AT1A-3400-2     | 63   | HEATER MOUNTING BRACKET ASSY                           |
| 1           | 1           | -           | -           | AT1A-3400-1     | 62   | HEATER MOUNTING BRACKET ASSY                           |
| 2           | 2           | 2           | 2           | AT0F-1922-50002 | 61   | WASHER, 1/4" HELICAL SPRING LOCK                       |
| -           | -           | 32          | 32          | AT0F-2663-1     | 60   | WASHER, Ø1.00 OD BELLEVILLE                            |
| -           | -           | 32          | 32          | AT0F-1052-53000 | 59   | WASHER 1/4 PLAIN CUSTOM                                |
| 2           | 2           | 2           | 2           | AT0F-1052-51002 | 58   | WASHER 1/4 TYPE B PLAIN ZINC PLATED                    |
| -           | -           | -           | -           | -               | 57   | -                                                      |
| 4           | 4           | 4           | 4           | AT0F-1052-41002 | 56   | WASHER #10 TYPE B PLAIN                                |
| 8           | 8           | 8           | 8           | AT0F-2899-1     | 55   | WASHER, FIBER                                          |
| -           | -           | 40          | 40          | AT0F-2895-51002 | 54   | NUT, CENTERLOCK LOCK                                   |
| 9           | 9           | 11          | 11          | AT0F-1017-41002 | 53   | NUT, #10-24UNC HEX SERRATED                            |
| 5           | 4           | 5           | 4           | AT0F-2691-21002 | 52   | NUT, #6-32 NYLOC                                       |
| 2           | 2           | 2           | 2           | AT0F-2937-1     | 51   | U-NUT                                                  |
| 2           | 2           | 2           | 2           | AT0F-2875-51052 | 50   | SCREW, 1/4-20UNC X 5/8 HEX HEAD MACHINE                |
| 8           | 8           | 8           | 8           | AT0F-2061-41000 | 49   | SCREW, #10-24 x 1" FLAT HD MACHINE                     |
| 1           | -           | 1           | -           | AT0F-2755-21100 | 48   | SCREW, #6-32UNC X 1 1/4 PHILIPS ROUND HEAD MACHINE     |
| 4           | 4           | 4           | 4           | AT0F-2755-41042 | 47   | SCREW, #10-24UNC X 1/2 PHILIPS ROUND HEAD MACHINE      |
| 13          | 13          | 13          | 13          | AT0F-1046-31030 | 46   | SCREW, #8-32 x 3/8 PHLP TRUSS HEAD                     |
| 2           | 2           | 2           | 2           | AT0F-2777-31040 | 45   | SCREW, #8 TYPE AB X 1/2 TRUSS HD                       |
| 1           | 1           | 1           | 1           | AT1A-3387-1     | 44   | LOOSE PIECES, STEAMER                                  |
| 1           | -           | 1           | -           | AT1H-3388-1     | 43   | BUMPER RUBBER                                          |
| 1           | 1           | 1           | 1           | AT0E-2699-2     | 42   | QD TERMINAL FEMALE INSULATED 18-22 AWG .250 x .032 TAB |
| AR          | AR          | AR          | AR          | AT0H-3102-1     | 41   | PIPE THREAD SEALANT                                    |
| AR          | AR          | AR          | AR          | AT0H-3360-1     | 40   | LUBRICANT, ANTI-SEIZE                                  |
| AR          | AR          | AR          | AR          | AT0H-3065-3     | 39   | THREAD LOCKER 248                                      |
| 1           | 1           | 1           | 1           | AT1L-3369-1     | 38   | LABEL, SERIAL NUMBER                                   |
| 1           | 1           | 1           | 1           | AT1L-3357-1     | 37   | LABEL, SERIAL NUMBER DATA                              |
| 1           | 1           | 1           | 1           | AT0S-3398-1     | 36   | ENVELOPE, CLEAR                                        |
| 1           | 1           | 1           | 1           | AT1P-2239-1     | 35   | BALL VALVE                                             |
| 1           | 1           | 1           | 1           | AT0E-1587-1     | 34   | 3 POLE CONTACTOR                                       |
| 2           | 2           | 2           | 2           | AT1E-2652-1     | 33   | PROBE, WATER SENSOR                                    |
| 1           | 1           | 1           | 1           | AT0P-2096-3     | 32   | ELBOW 90° 1/8 NPT TO 1/4 TUBE                          |
| 3           | 3           | 3           | 3           | AT0P-2714-2     | 31   | HOSE CLAMP 1/2" ID                                     |
| 1           | 1           | 1           | 1           | AT0P-2714-1     | 30   | HOSE CLAMP 1/4" ID                                     |
| 1           | 1           | 1           | 1           | AT0E-3661-1     | 29   | J TYPE THERMOCOUPLE                                    |
| -           | -           | -           | -           | -               | 28   | -                                                      |
| 1           | 1           | 1           | 1           | AT1A-3066-7     | 27   | HOSE ASSEMBLY                                          |
| 1           | 1           | 1           | 1           | AT1A-3066-5     | 26   | HOSE ASSEMBLY                                          |
| 1           | 1           | 1           | 1           | AT1I-2866-14    | 25   | INSULATION, STEAMER                                    |
| 2           | 2           | 2           | 2           | AT1I-2866-13    | 24   | INSULATION, STEAMER                                    |
| 1           | 1           | 1           | 1           | AT1I-2866-12    | 23   | INSULATION, STEAMER                                    |
| -           | -           | 1           | 1           | AT1I-2866-10    | 22   | INSULATION, STEAMER                                    |
| -           | -           | 1           | 1           | AT1I-2866-9     | 21   | INSULATION, STEAMER                                    |
| -           | -           | 10          | 10          | AT1I-2866-7     | 20   | INSULATION, STEAMER                                    |
| 1           | 1           | 1           | 1           | AT1I-2866-20    | 19   | INSULATION, STEAMER                                    |
| 2           | 2           | 2           | 2           | AT1I-2866-4     | 18   | INSULATION, STEAMER                                    |
| 8           | 8           | 8           | 8           | AT1I-2866-3     | 17   | INSULATION, STEAMER                                    |
| 1           | 1           | 1           | 1           | AT1I-2866-2     | 16   | INSULATION, STEAMER                                    |
| 9           | 9           | 9           | 9           | AT1I-2866-1     | 15   | INSULATION, STEAMER                                    |
| -           | -           | -           | -           | -               | 14   | -                                                      |
| 1           | 1           | 1           | 1           | AT1M-2573-2     | 13   | DRIP EDGE                                              |
| 1           | 1           | 1           | 1           | AT1M-2573-1     | 12   | DRIP EDGE                                              |
| -           | -           | 1           | 1           | AT1M-2651-2     | 11   | OVERTEMP BRACKET                                       |
| 1           | 1           | 1           | 1           | AT1M-3348-1     | 10   | COVER, STEAMER DRAIN                                   |
| 1           | 1           | 1           | 1           | AT1M-2516-1     | 9    | TOP SHELL, 3 PAN                                       |
| 2           | 2           | 2           | 2           | AT1A-2548-1     | 8    | ASSY, PAN RACK                                         |
| -           | -           | -           | -           | -               | 7    | -                                                      |
| -           | -           | 1           | 1           | AT1A-2623-3     | 6    | ASSY, REAR BOTTOM Z BRACKET                            |
| -           | -           | 1           | 1           | AT1A-2626-3     | 5    | ASSY, FRONT BOTTOM Z BRACKET                           |
| -           | -           | 2           | 2           | AT1M-2862-6     | 4    | HEATER MOUNT                                           |
| -           | -           | 4           | 4           | AT1M-2863-3     | 3    | CENTER HEATER MOUNT                                    |
| -           | -           | 1           | 1           | AT1M-3068-1     | 2    | HEAT SINK PLATE                                        |
| 1           | -           | -           | -           | AT1A-3365-4     | 1    | CHAMBER WELDMENT ASSY, LH DR STEAMER                   |
| -           | 1           | -           | -           | AT1A-3365-3     | 1    | CHAMBER WELDMENT ASSY, RH DR STEAMER                   |
| -           | -           | 1           | -           | AT1A-3365-2     | 1    | CHAMBER WELDMENT ASSY, LH DR STEAMER                   |
| -           | -           | -           | 1           | AT1A-3365-1     | 1    | CHAMBER WELDMENT ASSY, RH DR STEAMER                   |
| QTY         | QTY         | QTY         | QTY         | PART NUMBER     | ITEM | DESCRIPTION                                            |
| AT1A-2650-1 | AT1A-2650-2 | AT1A-2650-3 | AT1A-2650-4 |                 |      |                                                        |



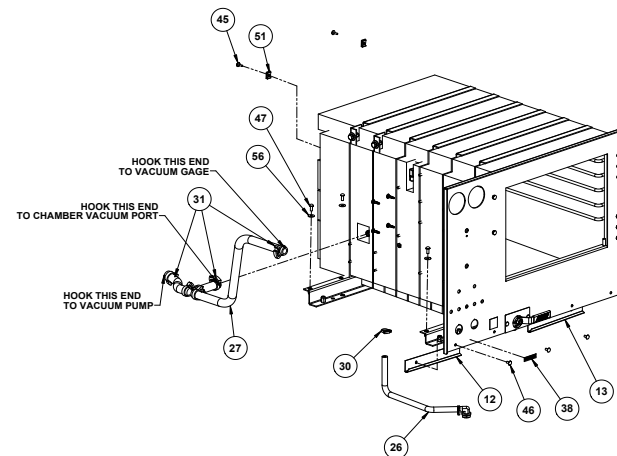
AT1A-2650-1 AND AT1A-2650-2  
SOME COMPONENTS ARE REMOVED FOR CLARITY



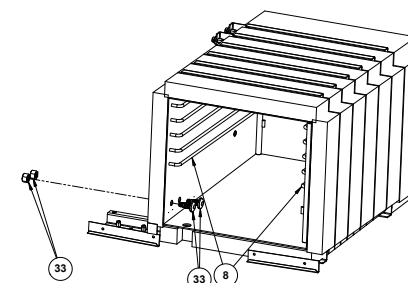
SOME COMPONENTS ARE REMOVED FOR CLARITY



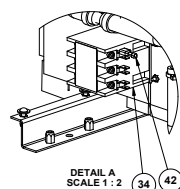
AT1A-2650-3 AND AT1A-2650-4  
OTHERWISE SAME AS AT1A-2650-1  
SOME COMPONENTS ARE REMOVED FOR CLARITY



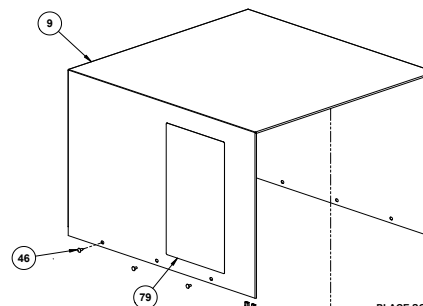
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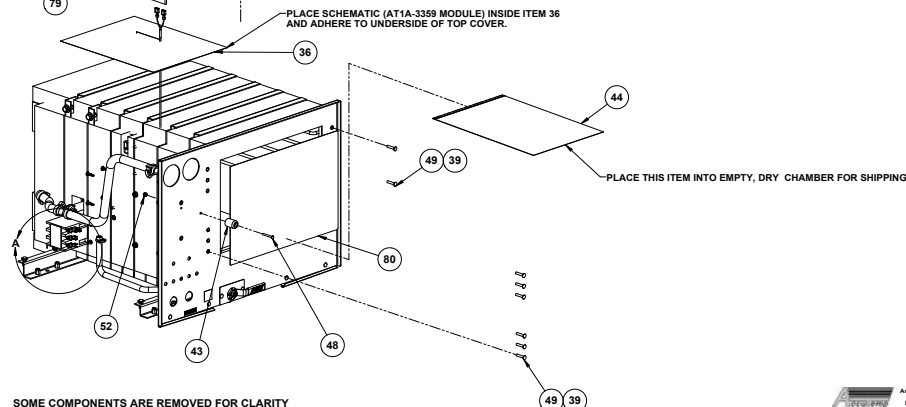
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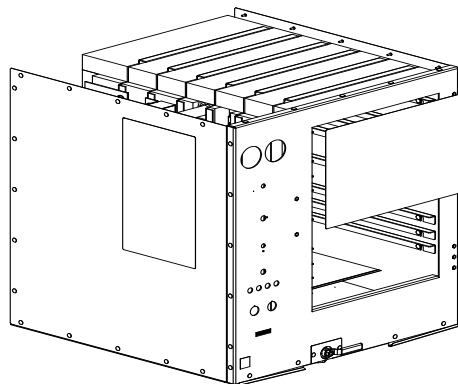
DETAIL A  
SCALE 1:2



PLACE SCHEMATIC (AT1A-3359 MODULE) INSIDE ITEM 36  
AND ADHERE TO UNDERSIDE OF TOP COVER.

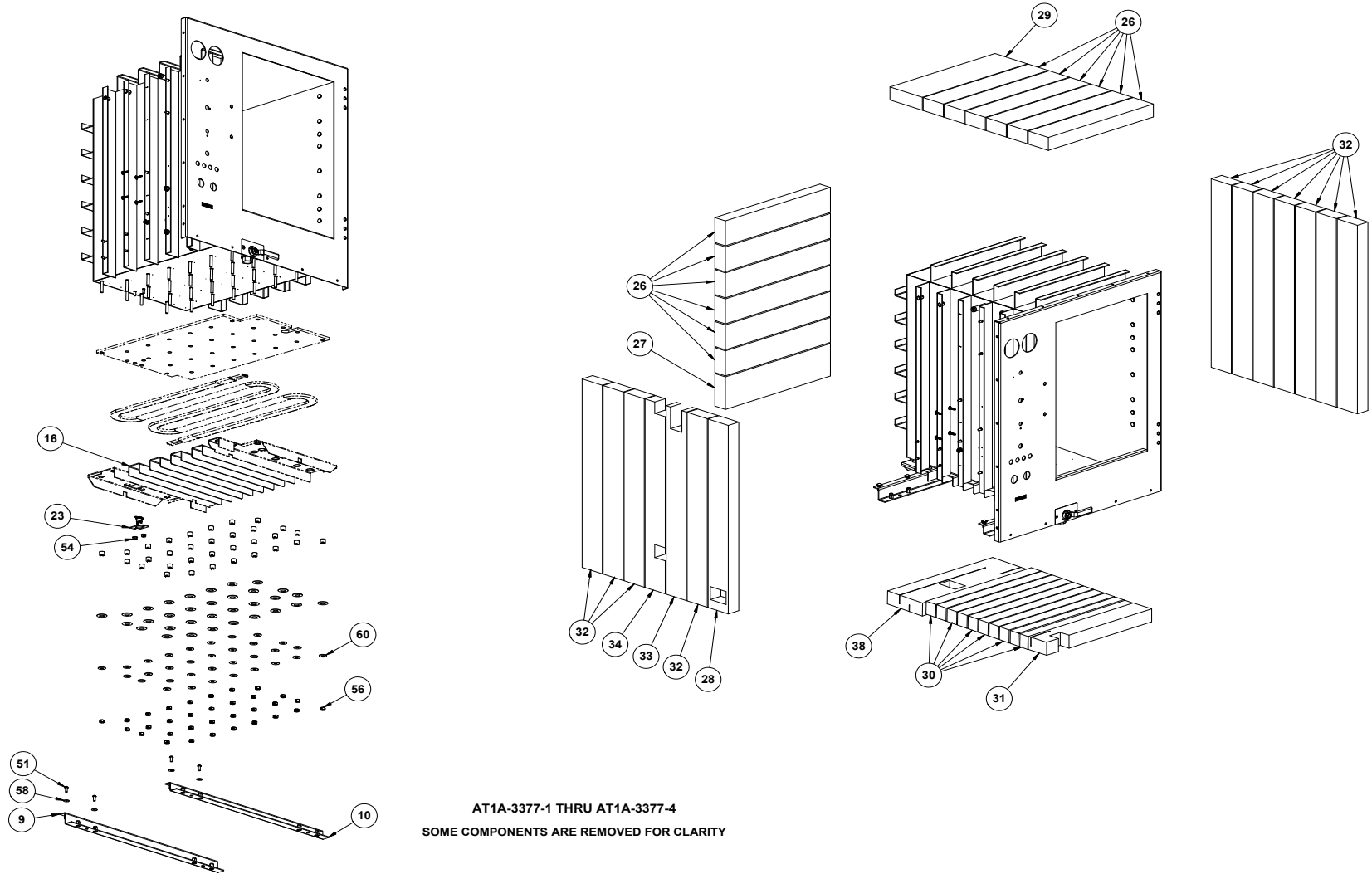


SOME COMPONENTS ARE REMOVED FOR CLARITY



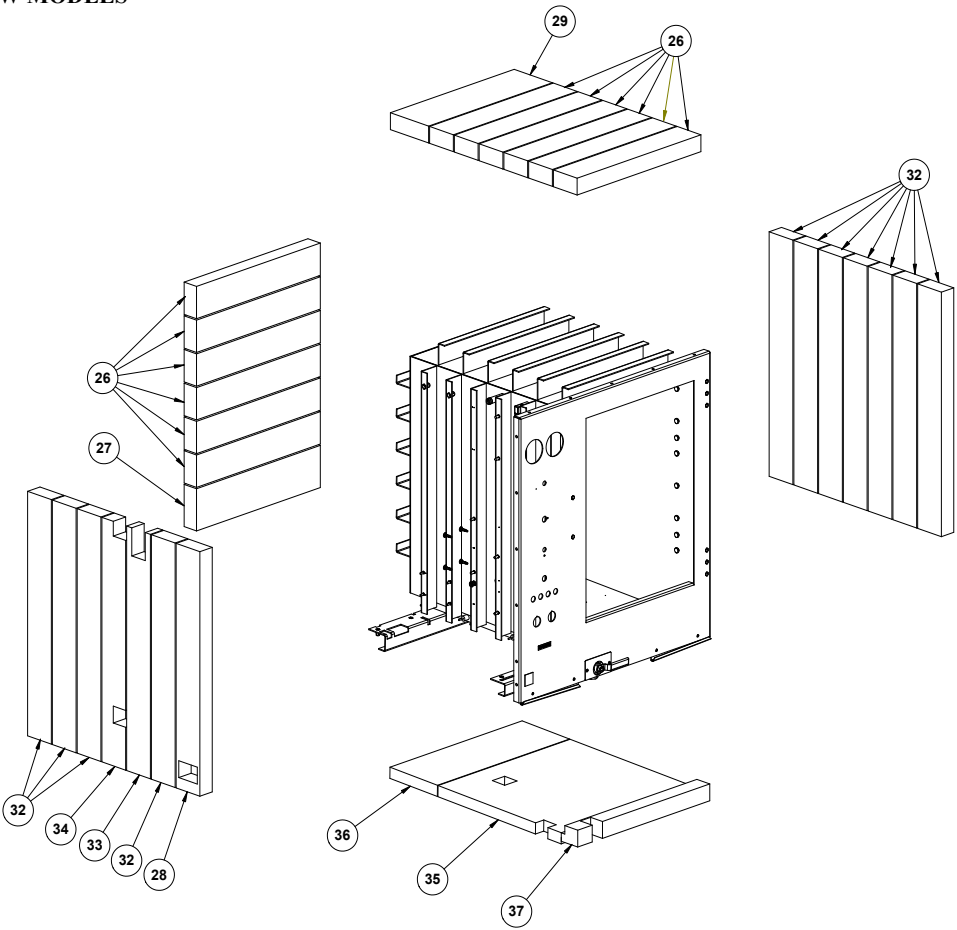
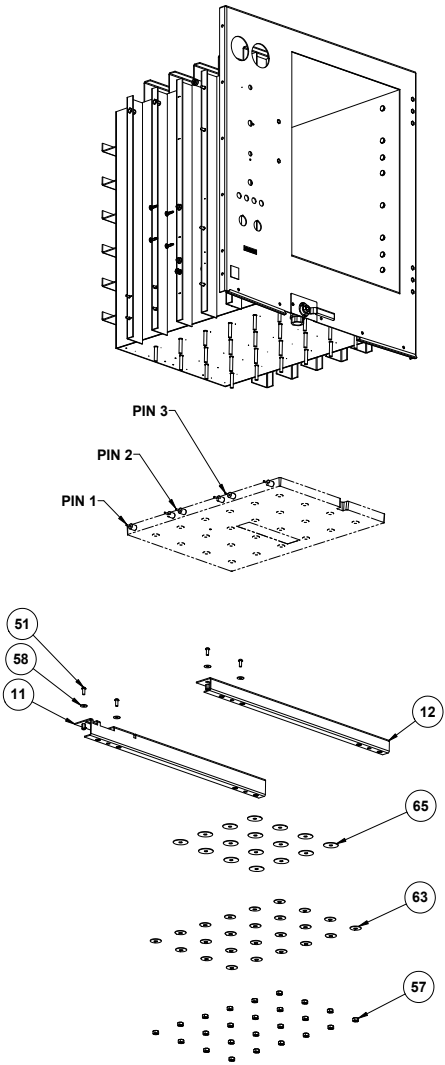
|             |             |             |             |             |             |             |             |     |                 |      |                                                                |
|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-----|-----------------|------|----------------------------------------------------------------|
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT0L-3682-1     | 82   | DECAL, ENERGY STAR                                             |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT1L-3658-3     | 81   | OVERLAY, STEAMER OPERATING INSTRUCTIONS                        |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT1L-3658-4     | 80   | OVERLAY, STEAMER OPERATING INSTRUCTIONS                        |
| 4           | 4           | 4           | 4           | 4           | 4           | 4           | 4           | 4   | AT0H-3407-1     | 79   | C B SUPPORT, REVERSE MT'G.                                     |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT0F-2778-41002 | 78   | NUT, #10-24 UNC-2B HEX MACHINE SCREW                           |
| 2           | 2           | 2           | 2           | 2           | 2           | 2           | 2           | 2   | AT0F-2666-40000 | 77   | WASHER, #10 INTERNAL TOOTH LOCK                                |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT0E-3230-1     | 76   | PCB, DUAL PURPOSE WATER SENSOR                                 |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT1M-3428-1     | 75   | BRACKET, WATER SENSOR AUTO-FILL                                |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT1A-3099-1     | 74   | ASSY, GAST VACUUM PUMP MUFFLER                                 |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT1L-3357-1     | 73   | LABEL, SERIAL NUMBER DATA                                      |
| 2           | 2           | -           | -           | 2           | 2           | -           | -           | -   | AT0F-3448-31036 | 72   | SCREW, #8-32x3/8" DRL SPAN PAN HD MACH                         |
| -           | -           | 2           | 2           | -           | -           | 2           | 2           | 2   | AT0F-1046-31030 | 72   | SCREW, #8-32 x 3/8 PHLP TRUSS HEAD                             |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT1L-2624-1     | 71   | LABEL STEAMER LEGS                                             |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT1P-2239-1     | 70   | BALL VALVE                                                     |
| AR          | AR          | AR          | AR          | AR          | AR          | AR          | AR          | AR  | AT0H-3102-1     | 69   | PIPE THREAD SEALANT                                            |
| AR          | AR          | -           | -           | AR          | AR          | -           | -           | -   | AT0H-3065-3     | 67   | THREAD LOCKER 248                                              |
| 16          | 16          | 16          | 16          | -           | -           | -           | -           | -   | AT0F-3405-1     | 65   | WASHER, ROUND FLAT                                             |
| 8           | 8           | 8           | 8           | 8           | 8           | 8           | 8           | 8   | AT0F-2899-1     | 64   | WASHER, FIBER                                                  |
| 24          | 24          | 24          | 24          | -           | -           | -           | -           | -   | AT0F-2663-2     | 63   | WASHER, Ø.937 OD BELLEVILLE                                    |
| -           | -           | -           | -           | 32          | 32          | 32          | 32          | 32  | AT0F-2663-1     | 62   | WASHER, Ø1.00 OD BELLEVILLE                                    |
| 2           | 2           | 2           | 2           | 2           | 2           | 2           | 2           | 2   | AT0F-1922-50002 | 61   | WASHER, 1/4" HELICAL SPRING LOCK                               |
| -           | -           | -           | -           | 32          | 32          | 32          | 32          | 32  | AT0F-1052-53000 | 60   | WASHER 1/4 PLAIN CUSTOM                                        |
| 2           | 2           | 2           | 2           | 2           | 2           | 2           | 2           | 2   | AT0F-1052-51002 | 59   | WASHER 1/4 TYPE B PLAIN ZINC PLATED                            |
| 4           | 4           | 4           | 4           | 4           | 4           | 4           | 4           | 4   | AT0F-1052-41002 | 58   | WASHER #10 TYPE B PLAIN                                        |
| 24          | 24          | 24          | 24          | -           | -           | -           | -           | -   | AT0H-3401-1     | 57   | NUT, SPECIAL LOCKING 1/4-20UNC-2B                              |
| -           | -           | -           | -           | 40          | 40          | 40          | 40          | 40  | AT0F-2895-51002 | 56   | NUT, CENTERLOCK LOCK                                           |
| 6           | 4           | 6           | 4           | 6           | 4           | 6           | 4           | 6   | AT0F-2691-21002 | 55   | NUT, #6-32 NYLOC                                               |
| 9           | 9           | 9           | 9           | 11          | 11          | 11          | 11          | 11  | AT0F-1017-41002 | 54   | NUT, #10-24UNC HEX SERRATED                                    |
| 2           | -           | -           | -           | 2           | -           | -           | -           | -   | AT0F-3448-21106 | 53   | SCREW, #6-32x1 1/4" DRL SPAN PAN HD MACH                       |
| -           | -           | 2           | -           | -           | -           | 2           | -           | -   | AT0F-2755-21100 | 53   | SCREW, #6-32UNC X 1 1/4 PHILIPS ROUND HEAD MACHINE             |
| 57          | 57          | -           | -           | 57          | 57          | -           | -           | -   | AT0F-2451-32036 | 52   | SCREW, #8 TYPE AB X 3/8 DRL SPAN PAN HD                        |
| -           | -           | 57          | 57          | -           | -           | 57          | 57          | -   | AT0F-2777-31030 | 52   | SCREW, #8 TYPE AB X 3/8 TRUSS HD                               |
| 4           | 4           | 4           | 4           | 4           | 4           | 4           | 4           | 4   | AT0F-2755-41042 | 51   | SCREW, #10-24UNC X 1/2 PHILIPS ROUND HEAD MACHINE              |
| 8           | 8           | -           | -           | 8           | 8           | -           | -           | -   | AT0F-3460-41066 | 50   | SCREW, #10-24 x 3/4" DRL SPAN FLT HD MACH                      |
| 2           | 2           | 2           | 2           | 2           | 2           | 2           | 2           | 2   | AT0F-2875-51052 | 49   | SCREW, 1/4-20UNC X 5/8 HEX HEAD MACHINE                        |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT1A-3387-1     | 48   | LOOSE PIECES, STEAMER                                          |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT1L-3369-1     | 47   | LABEL, SERIAL NUMBER                                           |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT0P-2618-2     | 46   | FITTING, 1/8" NPT TO 1/2" HOSE BARB                            |
| 4           | 4           | 4           | 4           | 4           | 4           | 4           | 4           | 4   | AT0P-2714-2     | 45   | HOSE CLAMP 1/2" ID                                             |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT0P-2714-1     | 44   | HOSE CLAMP 1/4" ID                                             |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT0P-2096-3     | 43   | ELBOW 90° 1/8 NPT TO 1/4 TUBE                                  |
| 2           | -           | 2           | -           | 2           | -           | 2           | -           | -   | AT1H-3388-1     | 42   | BUMPER RUBBER                                                  |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT0S-3398-1     | 41   | ENVELOPE, CLEAR                                                |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT0E-3661-1     | 40   | J TYPE THERMOCOUPLE                                            |
| 2           | 2           | 2           | 2           | 2           | 2           | 2           | 2           | 2   | AT1E-2652-1     | 39   | PROBE, WATER SENSOR                                            |
| -           | -           | -           | -           | 1           | 1           | 1           | 1           | 1   | AT1I-2866-10    | 38   | INSULATION, STEAMER                                            |
| 1           | 1           | 1           | 1           | -           | 1           | -           | -           | -   | AT1I-2866-19    | 37   | INSULATION, STEAMER                                            |
| 1           | 1           | 1           | 1           | -           | 1           | -           | -           | -   | AT1I-2866-18    | 36   | INSULATION, STEAMER                                            |
| 1           | 1           | 1           | 1           | -           | 1           | -           | -           | -   | AT1I-2866-17    | 35   | INSULATION, STEAMER                                            |
| 1           | 1           | 1           | 1           | -           | 1           | -           | -           | -   | AT1I-2866-16    | 34   | INSULATION, STEAMER                                            |
| 1           | 1           | 1           | 1           | -           | 1           | -           | -           | -   | AT1I-2866-15    | 33   | INSULATION, STEAMER                                            |
| 11          | 11          | 11          | 11          | -           | 11          | -           | -           | -   | AT1I-2866-11    | 32   | INSULATION, STEAMER                                            |
| -           | -           | -           | -           | 1           | 1           | 1           | 1           | 1   | AT1I-2866-9     | 31   | INSULATION, STEAMER                                            |
| -           | -           | -           | -           | 10          | 10          | 10          | 10          | 10  | AT1I-2866-7     | 30   | INSULATION, STEAMER                                            |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT1I-2866-6     | 29   | INSULATION, STEAMER                                            |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT1I-2866-5     | 28   | INSULATION, STEAMER                                            |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT1I-2866-2     | 27   | INSULATION, STEAMER                                            |
| 12          | 12          | 12          | 12          | 12          | 12          | 12          | 12          | 12  | AT1I-2866-1     | 26   | INSULATION, STEAMER                                            |
| -           | -           | -           | -           | 1           | 1           | 1           | 1           | 1   | AT1M-2651-2     | 23   | OVERTEMP BRACKET                                               |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT0E-1587-1     | 22   | 3 POLE CONTACTOR                                               |
| 1           | 1           | -           | -           | 1           | 1           | -           | -           | -   | AT1M-2905-2     | 21   | PAN RACK SOLID RIGHT HAND                                      |
| 1           | 1           | -           | -           | 1           | 1           | -           | -           | -   | AT1M-2905-1     | 20   | PAN RACK SOLID LEFT HAND                                       |
| -           | -           | 8           | 8           | -           | -           | 8           | 8           | 8   | AT1M-2590-2     | 19   | RAIL, PAN SUPPORT RIGHT HAND                                   |
| -           | -           | 8           | 8           | -           | -           | 8           | 8           | 8   | AT1M-2590-1     | 18   | RAIL, PAN SUPPORT LEFT HAND                                    |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT1M-3348-1     | 17   | COVER, STEAMER DRAIN                                           |
| -           | -           | -           | -           | 4           | 4           | 4           | 4           | 4   | AT1M-2863-3     | 16   | CENTER HEATER MOUNT                                            |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT1M-2573-2     | 15   | DRIP EDGE                                                      |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT1M-2573-1     | 14   | DRIP EDGE                                                      |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT1A-3066-6     | 13   | HOSE ASSEMBLY                                                  |
| 1           | 1           | 1           | 1           | -           | 1           | -           | -           | -   | AT1A-3400-2     | 11   | HEATER MOUNTING BRACKET ASSY                                   |
| 1           | 1           | 1           | 1           | -           | 1           | -           | -           | -   | AT1A-3400-1     | 11   | HEATER MOUNTING BRACKET ASSY                                   |
| -           | -           | -           | -           | 1           | 1           | 1           | 1           | 1   | AT1A-2626-3     | 10   | ASSY, FRONT BOTTOM Z BRACKET                                   |
| -           | -           | -           | -           | 1           | 1           | 1           | 1           | 1   | AT1A-2623-3     | 9    | ASSY, REAR BOTTOM Z BRACKET                                    |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT1A-3066-4     | 8    | HOSE ASSEMBLY                                                  |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT1M-2981-2     | 4    | PANEL, LEFT SIDE                                               |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT1M-2981-1     | 3    | PANEL, RIGHT SIDE                                              |
| 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1   | AT1A-3409-2     | 2    | BOTTOM SHELL (6 PAN)                                           |
| 1           | -           | -           | -           | -           | -           | -           | -           | -   | AT1A-2968-8     | 1    | CHAMBER WELD ASSEMBLY 6 PAN STEAMER - LH CAST TAMPER-PROOF     |
| -           | 1           | -           | -           | -           | -           | -           | -           | -   | AT1A-2968-7     | 1    | CHAMBER WELD ASSEMBLY 6 PAN STEAMER - RH CAST TAMPER-PROOF     |
| -           | -           | 1           | -           | -           | -           | -           | -           | -   | AT1A-2968-6     | 1    | CHAMBER WELD ASSEMBLY 6 PAN STEAMER - LH CAST                  |
| -           | -           | -           | 1           | -           | -           | -           | -           | -   | AT1A-2968-5     | 1    | CHAMBER WELD ASSEMBLY 6 PAN STEAMER - RH CAST                  |
| -           | -           | -           | -           | 1           | -           | -           | -           | -   | AT1A-2968-4     | 1    | CHAMBER WELD ASSY 6 PAN STEAMER - LH FIREBAR TAMPER-PROOF UNIT |
| -           | -           | -           | -           | -           | 1           | -           | -           | -   | AT1A-2968-3     | 1    | CHAMBER WELD ASSEMBLY 6 PAN STEAMER                            |
| -           | -           | -           | -           | -           | -           | 1           | -           | -   | AT1A-2968-2     | 1    | CHAMBER WELD ASSY 6 PAN STEAMER - LH FIREBAR                   |
| -           | -           | -           | -           | -           | -           | -           | 1           | -   | AT1A-2968-1     | 1    | CHAMBER WELD ASSY 6 PAN STEAMER - RH FIREBAR                   |
| QTY         | QTY         | QTY         | QTY         | QTY         | QTY         | QTY         | QTY         | QTY | PART NUMBER     | ITEM | DESCRIPTION                                                    |
| AT1A-3377-3 | AT1A-3377-7 | AT1A-3377-6 | AT1A-3377-5 | AT1A-3377-4 | AT1A-3377-3 | AT1A-3377-2 | AT1A-3377-1 |     |                 |      |                                                                |

# WATLOW FIREBAR HEATING SYSTEM S/N 29029 AND BELOW EXCEPT 17KW MODELS

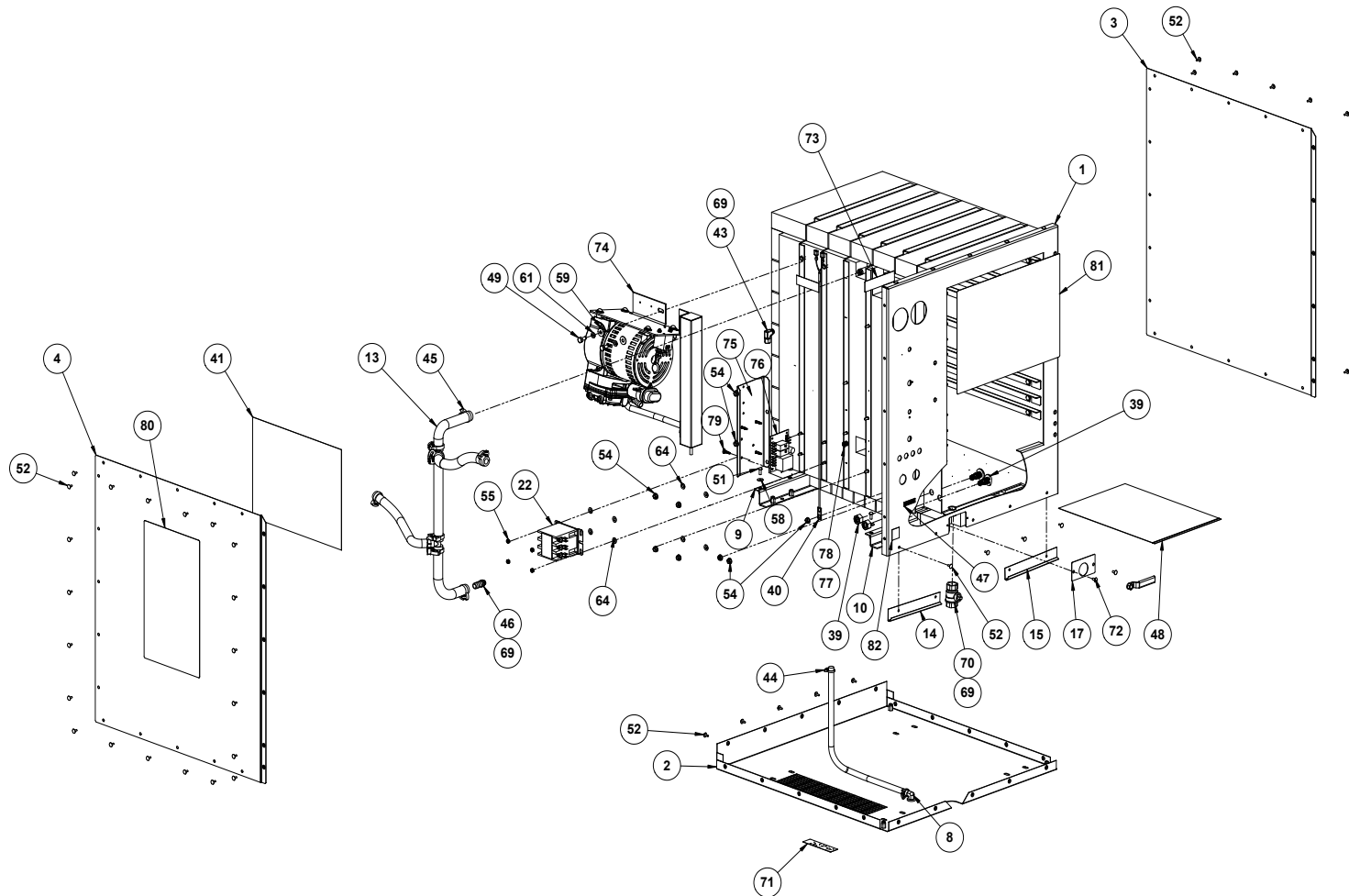


CAST HEATER SYSTEM

S/N 29030 & ABOVE & ALL 17KW MODELS

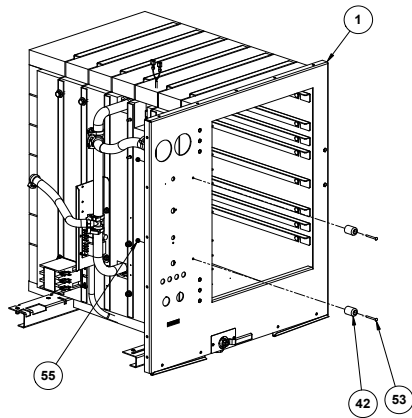


AT1A-3377-5 THRU AT1A-3377-8  
OTHERWISE SAME AS AT1A-3377-1 THRU AT1A-3377-4  
SOME COMPONENTS ARE REMOVED FOR CLARITY

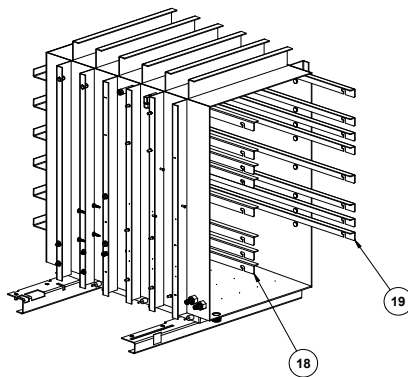


AT1A-3377-1 THRU AT1A-3377-8  
SOME COMPONENTS ARE REMOVED FOR CLARITY

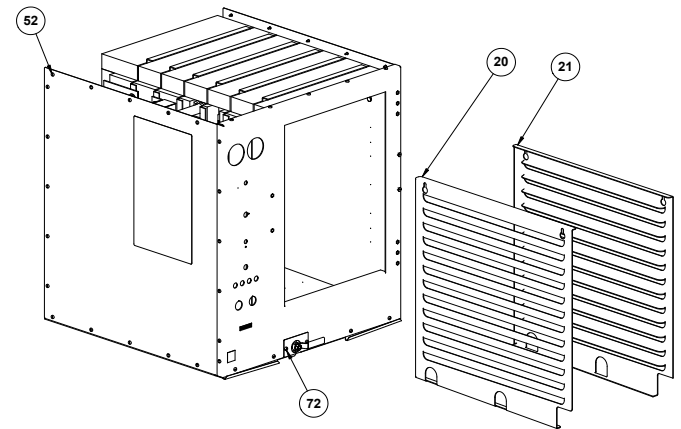




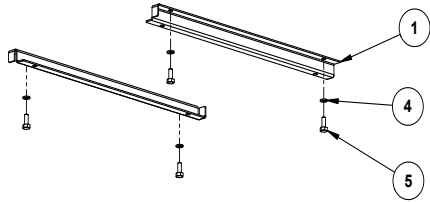
LEFT HAND DOOR  
AT1A-3377-2, -4, -6, & -8  
SOME COMPONENTS ARE REMOVED FOR CLARITY



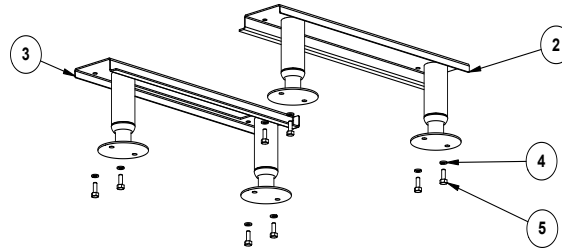
AT1A-3377-1, -2, -5 & -6  
SOME COMPONENTS ARE MODIFIED OR REMOVED FOR CLARITY



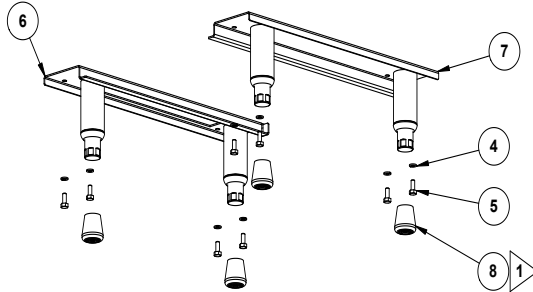
PRISON SPEC  
AT1A-3377-3, -4, -7, & -8  
SOME COMPONENTS ARE REMOVED FOR CLARITY



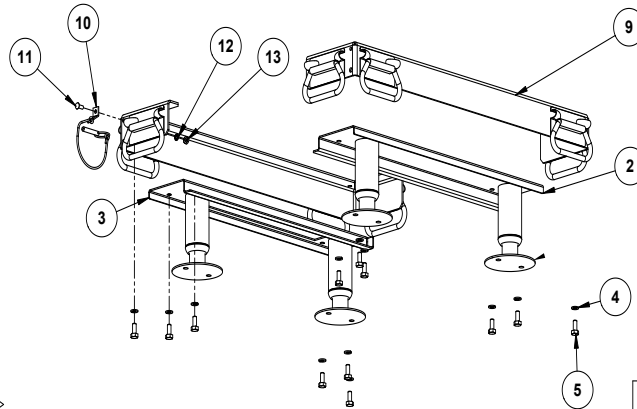
AT1A-3500-1  
AT1A-3500-2



AT1A-3500-3  
AT1A-3500-4



AT1A-3500-5  
AT1A-3500-6

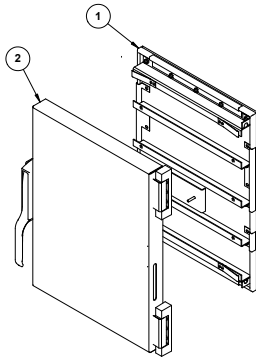


AT1A-3500-7

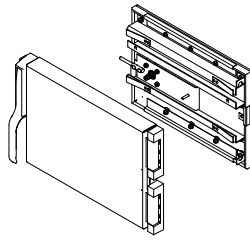
|                    |                    |                    |                    |                    |                    |                    |                 |      |                                                   |
|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|-----------------|------|---------------------------------------------------|
| 1                  | -                  | -                  | -                  | -                  | -                  | -                  | AT0F-2778-41001 | 13   | NUT, #10-24UNC-2B SS HEX MACHINE SCREW            |
| 1                  | -                  | -                  | -                  | -                  | -                  | -                  | AT0F-2666-40000 | 12   | WASHER, #10 INTERNAL TOOTH LOCK                   |
| 1                  | -                  | -                  | -                  | -                  | -                  | -                  | AT0F-2755-41040 | 11   | SCREW, #10-24UNC X 1/2 PHILIPS ROUND HEAD MACHINE |
| 1                  | -                  | -                  | -                  | -                  | -                  | -                  | AT0H-3783-1     | 10   | PIN, SAFETY LATCHING W/LANYARD                    |
| 2                  | -                  | -                  | -                  | -                  | -                  | -                  | AT1A-3717-1     | 9    | ASSEMBLY, LIFTING BRACKET                         |
| -                  | 4                  | 4                  | -                  | -                  | -                  | -                  | AT0H-3040-1     | 8    | RUBBER BULLET FOOT TIP                            |
| -                  | 1                  | 1                  | -                  | -                  | -                  | -                  | AT1A-3038-1     | 7    | LEG BASE RIGHT ASSEMBLY                           |
| -                  | 1                  | 1                  | -                  | -                  | -                  | -                  | AT1A-3038-2     | 6    | LEG BASE LEFT ASSEMBLY                            |
| -                  | 8                  | -                  | 8                  | -                  | 4                  | -                  | AT0F-3448-51066 | 5    | SCREW, 1/4-20 x 3/4" DRL SPAN PAN HD MACH         |
| 12                 | -                  | 8                  | -                  | 8                  | -                  | 4                  | AT0F-2875-51050 | 5    | SCREW, 1/4-20UNC X 5/8 HEX HEAD MACHINE           |
| 12                 | 8                  | 8                  | 8                  | 8                  | 4                  | 4                  | AT0F-1922-50000 | 4    | WASHER, 1/4" HELICAL SPRING LOCK                  |
| 1                  | -                  | -                  | 1                  | 1                  | -                  | -                  | AT1A-3038-5     | 3    | LEG BASE FLANGE LEFT ASSEMBLY                     |
| 1                  | -                  | -                  | 1                  | 1                  | -                  | -                  | AT1A-3038-4     | 2    | LEG BASE FLANGE RIGHT ASSEMBLY                    |
| -                  | -                  | -                  | -                  | -                  | 2                  | 2                  | AT1M-2872-1     | 1    | DRAIN PAN BRACKET                                 |
| QTY<br>AT1A-3500-7 | QTY<br>AT1A-3500-6 | QTY<br>AT1A-3500-5 | QTY<br>AT1A-3500-4 | QTY<br>AT1A-3500-3 | QTY<br>AT1A-3500-2 | QTY<br>AT1A-3500-1 | PART NUMBER     | ITEM | DESCRIPTION                                       |



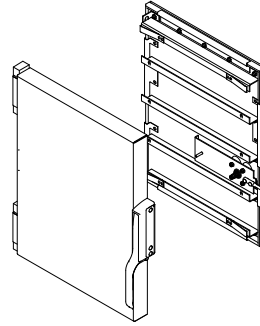
MODULE,  
LEG CONFIGURATION  
Drawing No: **AT1A-3500** Rev: **D**  
Sheet 1 of 1



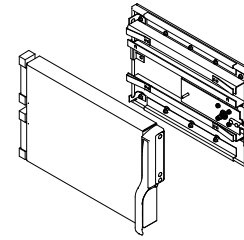
AT1A-2912-1, AT1A-2912-5 & AT1A-2912-11  
DOOR ASSEMBLY 6 PAN RIGHT HAND



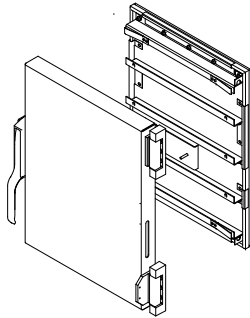
AT1A-2912-2  
DOOR ASSEMBLY 3 PAN RIGHT HAND



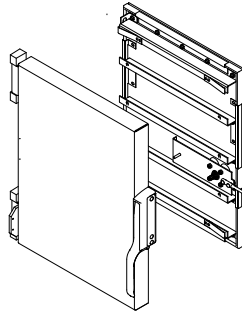
AT1A-2912-3, AT1A-2912-6 & AT1A-2912-12  
DOOR ASSEMBLY 6 PAN LEFT HAND



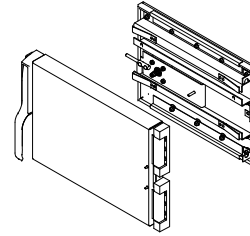
AT1A-2912-4  
DOOR ASSEMBLY 3 PAN LEFT HAND



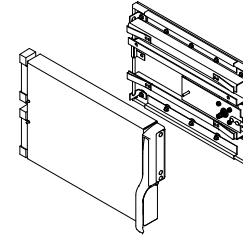
AT1A-2912-7  
DOOR ASSEMBLY 6 PAN RIGHT HAND HOLD OPEN



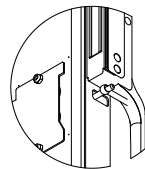
AT1A-2912-8  
DOOR ASSEMBLY 6 PAN LEFT HAND HOLD OPEN



AT1A-2912-9  
DOOR ASSEMBLY 3 PAN RIGHT HAND HOLD OPEN

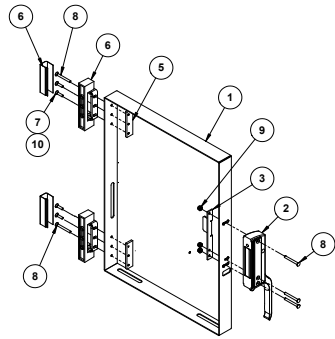


AT1A-2912-10  
DOOR ASSEMBLY 3 PAN LEFT HAND HOLD OPEN

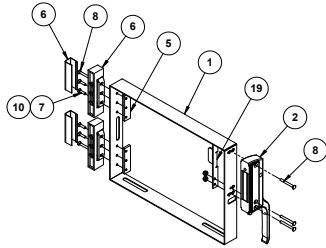


TYP INNER DOOR (ITEM #1) &  
OUTER DOOR (ITEM #2) ASSEMBLY

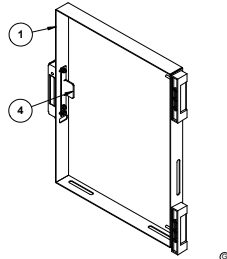
|              |              |              |             |             |             |             |             |             |             |              |             |                                                |
|--------------|--------------|--------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|--------------|-------------|------------------------------------------------|
| 1            | -            | -            | -           | -           | -           | -           | -           | -           | -           | AT1A-2428-13 | 2           | OUTER DOOR ASSEMBLY 6 PAN LEFT HAND SNH II     |
| -            | 1            | -            | -           | -           | -           | -           | -           | -           | -           | AT1A-2428-12 | 2           | OUTER DOOR ASSEMBLY 6 PAN RIGHT HAND SNH II    |
| -            | -            | 1            | -           | -           | -           | -           | -           | -           | -           | AT1A-2428-11 | 2           | OUTER DOOR ASSEMBLY 3 PAN LEFT HAND            |
| -            | -            | -            | 1           | -           | -           | -           | -           | -           | -           | AT1A-2428-10 | 2           | OUTER DOOR ASSEMBLY 3 PAN RIGHT HAND           |
| -            | -            | -            | -           | 1           | -           | -           | -           | -           | -           | AT1A-2428-9  | 2           | OUTER DOOR ASSEMBLY 6 PAN LEFT HAND HOLD OPEN  |
| -            | -            | -            | -           | -           | 1           | -           | -           | -           | -           | AT1A-2428-8  | 2           | OUTER DOOR ASSEMBLY 6 PAN RIGHT HAND HOLD OPEN |
| -            | -            | -            | -           | -           | -           | 1           | -           | -           | -           | AT1A-2428-6  | 2           | OUTER DOOR ASSEMBLY 6 PAN LEFT HAND            |
| -            | -            | -            | -           | -           | -           | -           | 1           | -           | -           | AT1A-2428-5  | 2           | OUTER DOOR ASSEMBLY 6 PAN RIGHT HAND           |
| -            | -            | -            | -           | -           | -           | -           | -           | 1           | -           | AT1A-2428-4  | 2           | OUTER DOOR ASSEMBLY 3 PAN LEFT HAND            |
| -            | -            | -            | -           | -           | -           | -           | -           | -           | 1           | AT1A-2428-3  | 2           | OUTER DOOR ASSEMBLY 6 PAN LEFT HAND            |
| -            | -            | -            | -           | -           | -           | -           | -           | -           | 1           | AT1A-2428-2  | 2           | OUTER DOOR ASSEMBLY 3 PAN RIGHT HAND           |
| -            | -            | -            | -           | -           | -           | -           | -           | -           | -           | AT1A-2428-1  | 2           | OUTER DOOR ASSEMBLY 6 PAN RIGHT HAND           |
| -            | -            | 1            | -           | -           | -           | -           | -           | -           | -           | AT1A-2426-8  | 1           | INNER DOOR ASSEMBLY 3 PAN LEFT HAND            |
| -            | -            | -            | -           | -           | -           | -           | -           | -           | -           | AT1A-2426-6  | 1           | INNER DOOR ASSEMBLY 6 PAN LEFT HAND            |
| 1            | -            | -            | -           | -           | -           | -           | -           | -           | -           | AT1A-2426-7  | 1           | INNER DOOR ASSEMBLY 3 PAN RIGHT HAND           |
| -            | 1            | -            | -           | -           | -           | -           | -           | -           | -           | AT1A-2426-5  | 1           | INNER DOOR ASSEMBLY 6 PAN RIGHT HAND           |
| QTY          | QTY          | QTY          | QTY         | QTY         | QTY         | QTY         | QTY         | QTY         | QTY         | QTY          | QTY         | QTY                                            |
| AT1A-2912-12 | AT1A-2912-11 | AT1A-2912-10 | AT1A-2912-9 | AT1A-2912-8 | AT1A-2912-7 | AT1A-2912-6 | AT1A-2912-5 | AT1A-2912-4 | AT1A-2912-3 | AT1A-2912-2  | AT1A-2912-1 | PART NUMBER                                    |
| ITEM         | ITEM         | ITEM         | ITEM        | ITEM        | ITEM        | ITEM        | ITEM        | ITEM        | ITEM        | ITEM         | ITEM        | DESCRIPTION                                    |



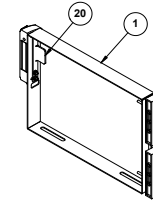
AT1A-2428-1 & AT1A-2428-5  
OUTER DOOR ASSEMBLY 6 PAN RIGHT HAND



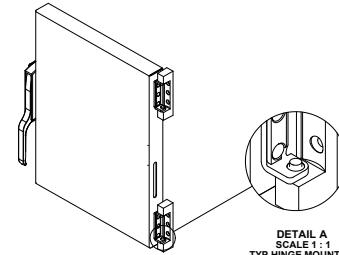
AT1A-2428-2  
OUTER DOOR ASSEMBLY 3 PAN RIGHT HAND



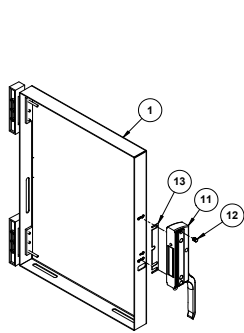
AT1A-2428-3 & AT1A-2428-6  
OUTER DOOR ASSEMBLY 6 PAN LEFT HAND  
(SAME AS -1, EXCEPT AS SHOWN)



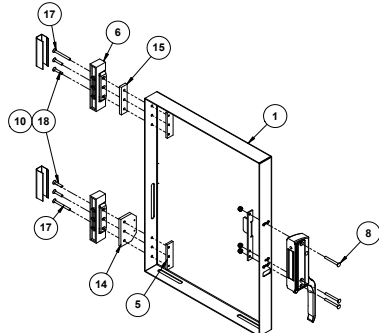
AT1A-2428-4  
OUTER DOOR ASSEMBLY 3 PAN LEFT HAND  
(SAME AS -2 EXCEPT AS SHOWN)



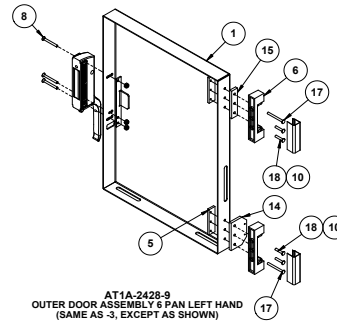
DETAIL A  
SCALE 1 : 1  
TYP HINGE MOUNTING  
FOR AT1A-2428-1, -3, -5, -6, -7, -12 & -13



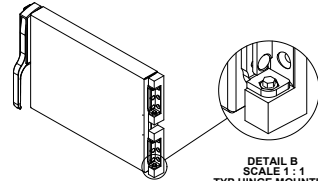
AT1A-2428-7  
OUTER DOOR ASSEMBLY 6 PAN RIGHT HAND  
(SAME AS -1, EXCEPT AS SHOWN)



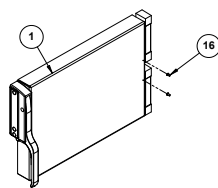
AT1A-2428-8  
OUTER DOOR ASSEMBLY 6 PAN RIGHT HAND  
(SAME AS -1, EXCEPT AS SHOWN)



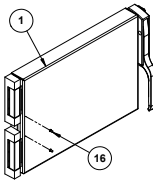
AT1A-2428-9  
OUTER DOOR ASSEMBLY 6 PAN LEFT HAND  
(SAME AS -3, EXCEPT AS SHOWN)



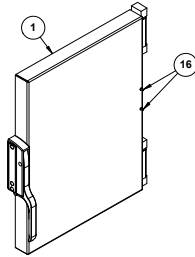
DETAIL B  
SCALE 1 : 1  
TYP HINGE MOUNTING  
FOR AT1A-2428-2, -4, -6, -8, -10 & -11



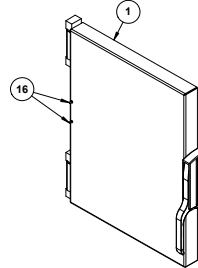
AT1A-2428-10  
OUTER DOOR ASSEMBLY 3 PAN RIGHT HAND  
(SAME AS -2, EXCEPT AS SHOWN)



AT1A-2428-11  
OUTER DOOR ASSEMBLY 3 PAN LEFT HAND  
(SAME AS -4, EXCEPT AS SHOWN)

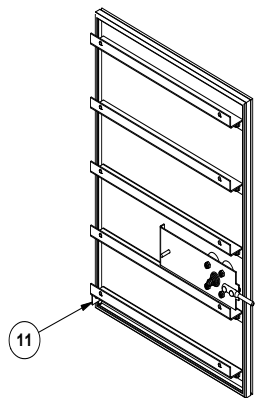


AT1A-2428-12  
OUTER DOOR ASSEMBLY 6 PAN RIGHT HAND  
(SAME AS -1, EXCEPT AS SHOWN)

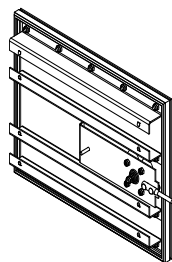


AT1A-2428-13  
OUTER DOOR ASSEMBLY 6 PAN LEFT HAND  
(SAME AS -3, EXCEPT AS SHOWN)

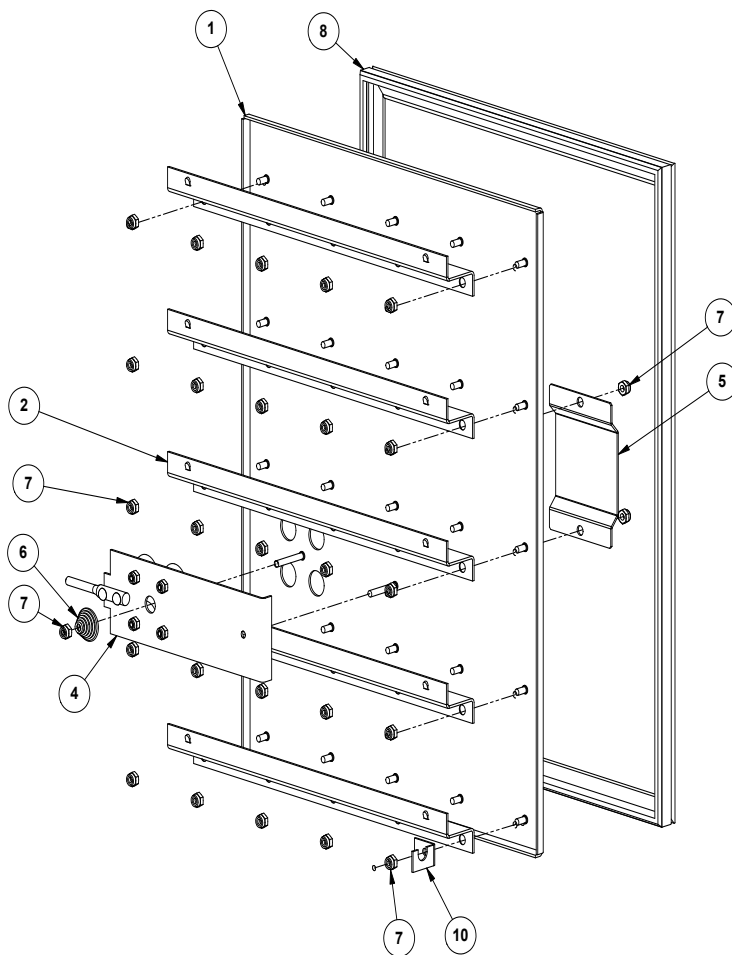
|              |              |              |              |             |             |             |             |             |             |             |                 |             |                                           |          |             |
|--------------|--------------|--------------|--------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-----------------|-------------|-------------------------------------------|----------|-------------|
| -            | -            | 1            | -            | -           | -           | -           | -           | 1           | -           | -           | AT1M-3046-4     | 20          | LATCH MOUNTING PLATE 3 PAN LEFT HAND      |          |             |
| -            | -            | -            | 1            | -           | -           | -           | -           | -           | 1           | -           | AT1M-3046-3     | 19          | LATCH MOUNTING PLATE 3 PAN RIGHT HAND     |          |             |
| -            | -            | -            | -            | 4           | 4           | -           | -           | -           | -           | -           | ATOF-2061-41080 | 18          | SCREW, #10-24 x 1" FLAT HD MACHINE        |          |             |
| -            | -            | -            | -            | 2           | 2           | -           | -           | -           | -           | -           | ATOF-2061-41160 | 17          | SCREW, #10-24 x 2" FLAT HD MACHINE        |          |             |
| 2            | 2            | 2            | 2            | -           | -           | -           | -           | -           | -           | -           | ATOF-1016-21020 | 16          | #6-32 x 1/4 FL STUD                       |          |             |
| -            | -            | -            | -            | 1           | 1           | -           | -           | -           | -           | -           | AT1M-3655-2     | 15          | SPACER HINGE                              |          |             |
| -            | -            | -            | -            | 1           | 1           | -           | -           | -           | -           | -           | AT1M-3440-2     | 14          | PLATE, MOUNTING HINGE HOLD OPEN           |          |             |
| -            | -            | -            | -            | -           | -           | 1           | -           | -           | -           | -           | AT1M-3523-1     | 13          | SPACER, LATCH                             |          |             |
| -            | -            | -            | -            | -           | -           | 1           | -           | -           | -           | -           | ATOF-3537-1     | 12          | BARBED PUSH FASTENER                      |          |             |
| -            | -            | -            | -            | -           | -           | 1           | -           | -           | -           | -           | AT1A-3536-1     | 11          | LATCH HANDLE ASSEMBLY, INTERIM            |          |             |
| AR           | AR           | AR           | AR           | AR          | AR          | AR          | AR          | AR          | AR          | AR          | ATOH-3065-3     | 10          | THREAD LOCKER 248                         |          |             |
| 3            | 3            | 3            | 3            | 3           | 3           | 3           | 3           | 3           | 3           | 3           | ATOF-2691-41011 | 9           | NUT, #10-24 WAXED NYLOC                   |          |             |
| 5            | 5            | 5            | 5            | 3           | 3           | 5           | -           | 5           | 5           | 5           | ATOF-2061-41140 | 8           | SCREW, #10-24 x 1 1/2" FLAT HD MACHINE    |          |             |
| -            | -            | -            | -            | -           | -           | 5           | 5           | -           | -           | -           | ATOF-3480-41166 | 8           | SCREW, #10-24 x 2" DRL SPAN FLT HD MACH   |          |             |
| 4            | 4            | 4            | 4            | -           | -           | 4           | -           | 4           | 4           | 4           | ATOF-3480-41086 | 7           | SCREW, #10-24 x 3/4" DRL SPAN FLT HD MACH |          |             |
| 2            | 2            | 2            | 2            | 2           | 2           | 2           | 2           | 2           | 2           | 2           | AT1H-2058-3     | 6           | HINGE, STEAMER DOOR                       |          |             |
| 2            | 2            | 2            | 2            | 2           | 2           | 2           | 2           | 2           | 2           | 2           | AT1M-2689-1     | 5           | HINGE MOUNTING PLATE                      |          |             |
| 1            | -            | -            | -            | 1           | -           | -           | 1           | -           | -           | -           | AT1M-3046-2     | 4           | LATCH MOUNTING PLATE 6 PAN LEFT HAND      |          |             |
| -            | 1            | -            | -            | -           | 1           | 1           | -           | 1           | -           | -           | AT1M-3046-1     | 3           | LATCH MOUNTING PLATE 6 PAN RIGHT HAND     |          |             |
| 1            | 1            | 1            | 1            | 1           | 1           | -           | 1           | 1           | 1           | 1           | AT1A-3447-1     | 2           | LATCH HANDLE ASSEMBLY                     |          |             |
| -            | -            | 1            | -            | -           | -           | -           | -           | 1           | -           | -           | AT1M-2434-4     | 1           | OUTER DOOR PANEL 3 PAN LEFT HAND          |          |             |
| 1            | -            | -            | -            | 1           | -           | -           | 1           | -           | 1           | -           | AT1M-2434-3     | 1           | OUTER DOOR PANEL 6 PAN LEFT HAND          |          |             |
| -            | -            | -            | 1            | -           | -           | -           | -           | -           | 1           | -           | AT1M-2434-2     | 1           | OUTER DOOR PANEL 3 PAN RIGHT HAND         |          |             |
| -            | 1            | -            | -            | -           | 1           | 1           | -           | 1           | -           | -           | AT1M-2434-1     | 1           | OUTER DOOR PANEL 6 PAN RIGHT HAND         |          |             |
| AT1A-2428-13 | AT1A-2428-12 | AT1A-2428-11 | AT1A-2428-10 | AT1A-2428-9 | AT1A-2428-8 | AT1A-2428-7 | AT1A-2428-6 | AT1A-2428-5 | AT1A-2428-4 | AT1A-2428-3 | AT1A-2428-2     | AT1A-2428-1 | PART NUMBER                               | ITEM NO. | Description |



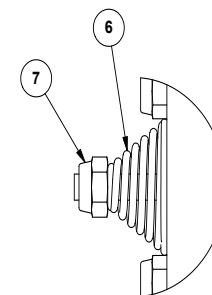
AT1A-2426-3  
INNER DOOR ASSEMBLY 6 PAN LEFT HAND  
(SAME AS -1 EXCEPT AS SHOWN)



AT1A-2426-4  
INNER DOOR ASSEMBLY 3 PAN LEFT HAND  
(SAME AS -2 EXCEPT AS SHOWN)



AT1A-2426-1  
INNER DOOR ASSEMBLY 6 PAN RIGHT HAND



NUT (ITEM #6) TOP SURFACE TO BE  
FLUSH PLUS 1 1/2 ± 1/4 TURNS WITH  
WELD STUD END

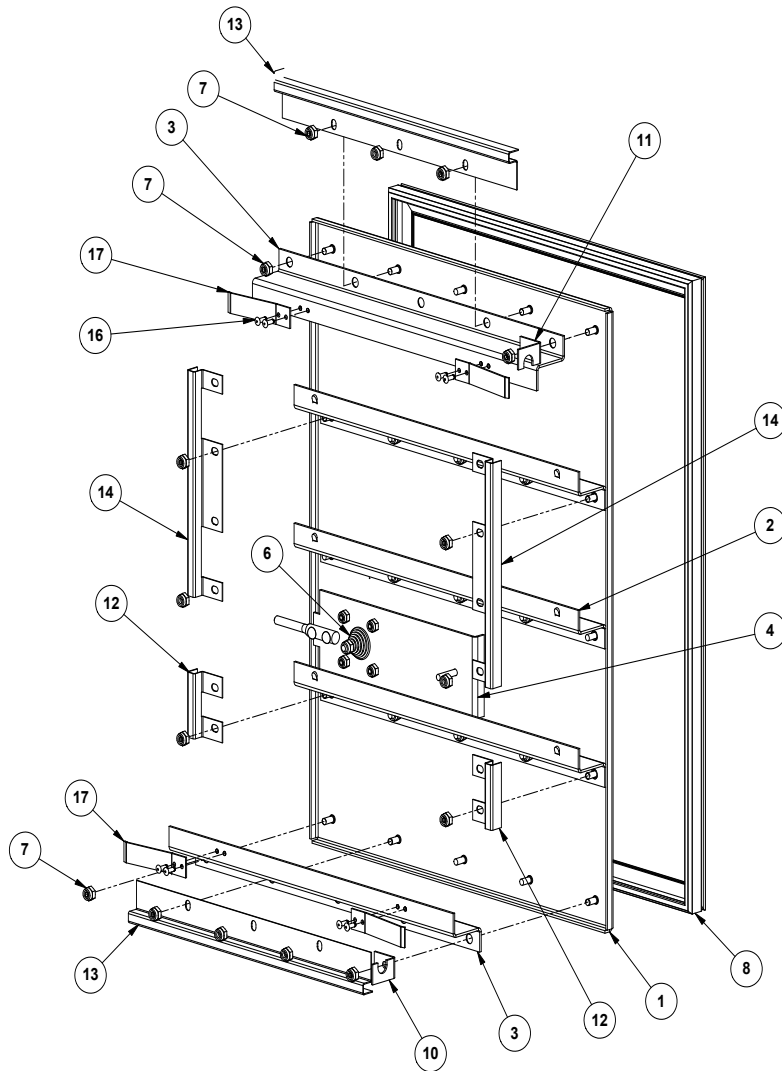
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|----|----|----|----|----------|----------|----------|----------|-----------------|----|--------------------------------------|
| 4  | 4  | -  | -  | -        | -        | -        | -        | AT0F-1052-53000 | 18 | WASHER 1/4 PLAIN CUSTOM              |
| 4  | 4  | 4  | 4  | -        | -        | -        | -        | AT1M-3653-1     | 17 | SPRING, INNER DOOR                   |
| 8  | 8  | 8  | 8  | -        | -        | -        | -        | AT0F-3368-2     | 16 | BLIND RIVET                          |
| -  | -  | -  | -  | -        | -        | -        | -        | -               | 15 |                                      |
| -  | -  | 2  | 2  | -        | -        | -        | -        | AT1M-3524-1     | 14 | RETAINER, SIDE DOOR GASKET           |
| 2  | 2  | 2  | 2  | -        | -        | -        | -        | AT1M-3508-1     | 13 | RETAINER, DOOR GASKET                |
| 2  | 2  | 2  | 2  | -        | -        | -        | -        | AT1M-3507-1     | 12 | RETAINER, SIDE SMALL DOOR GASKET     |
| 1  | 1  | 1  | 1  | -        | 1        | -        | -        | AT1M-3466-2     | 11 | BRACKET, DOOR                        |
| 1  | 1  | 1  | 1  | -        | -        | -        | 1        | AT1M-3466-1     | 10 | BRACKET, DOOR                        |
| 1  | 1  | -  | -  | 1        | -        | 1        | -        | AT1G-2633-2     | 9  | INNER DOOR GASKET (3 PAN)            |
| -  | -  | 1  | 1  | -        | 1        | -        | 1        | AT1G-2633-1     | 8  | INNER DOOR GASKET (6 PAN)            |
| 22 | 22 | 28 | 28 | 23       | 28       | 23       | 28       | AT0F-2691-41011 | 7  | NUT, #10-24 WAXED NYLOC              |
| 1  | 1  | 1  | 1  | 1        | 1        | 1        | 1        | AT1H-2046-1     | 6  | COMPRESSION SPRING                   |
| 1  | 1  | 1  | 1  | 1        | 1        | 1        | 1        | AT1M-3045-1     | 5  | VALVE COVER                          |
| 1  | 1  | 1  | 1  | 1        | 1        | 1        | 1        | AT1A-2427-1     | 4  | VALVE BRACKET ASSY.                  |
| 2  | 2  | 2  | 2  | -        | -        | -        | -        | AT1M-2424-3     | 3  | Z BRACKET, INNER DOOR                |
| 1  | 1  | 3  | 3  | 4        | 5        | 4        | 5        | AT1M-2424-2     | 2  | Z BRACKET, INNER DOOR                |
| 1  | -  | -  | -  | OBSELETE | OBSELETE | OBSELETE | OBSELETE | AT1A-2687-8     | 1  | INNER DOOR WELDMENT 3 PAN LEFT HAND  |
| -  | 1  | -  | -  | OBSELETE | OBSELETE | OBSELETE | OBSELETE | AT1A-2687-7     | 1  | INNER DOOR WELDMENT 3 PAN RIGHT HAND |
| -  | -  | 1  | -  | OBSELETE | OBSELETE | OBSELETE | OBSELETE | AT1A-2687-6     | 1  | INNER DOOR WELDMENT 6 PAN LEFT HAND  |
| -  | -  | -  | 1  | OBSELETE | OBSELETE | OBSELETE | OBSELETE | AT1A-2687-5     | 1  | INNER DOOR WELDMENT 6 PAN RIGHT HAND |
| -  | -  | -  | -  | OBSELETE | OBSELETE | OBSELETE | OBSELETE | AT1A-2687-4     | 1  | INNER DOOR WELDMENT 3 PAN LEFT HAND  |
| -  | -  | -  | -  | OBSELETE | OBSELETE | OBSELETE | OBSELETE | AT1A-2687-3     | 1  | INNER DOOR WELDMENT 6 PAN LEFT HAND  |
| -  | -  | -  | -  | OBSELETE | OBSELETE | OBSELETE | OBSELETE | AT1A-2687-2     | 1  | INNER DOOR WELDMENT 3 PAN RIGHT HAND |

| QTY         | QTY         | QTY         | QTY         | QTY         | QTY         | QTY         | QTY         | QTY | QTY | PART NUMBER | ITEM NO. | Description |
|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-----|-----|-------------|----------|-------------|
| AT1A-2426-8 | AT1A-2426-7 | AT1A-2426-6 | AT1A-2426-5 | AT1A-2426-4 | AT1A-2426-3 | AT1A-2426-2 | AT1A-2426-1 |     |     |             |          |             |

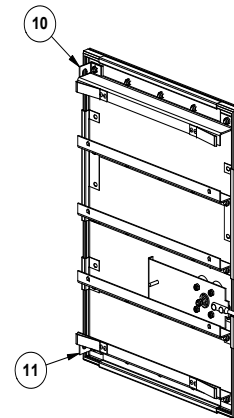
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Title: **INNER DOOR ASSEMBLY  
QUICK RELEASE**

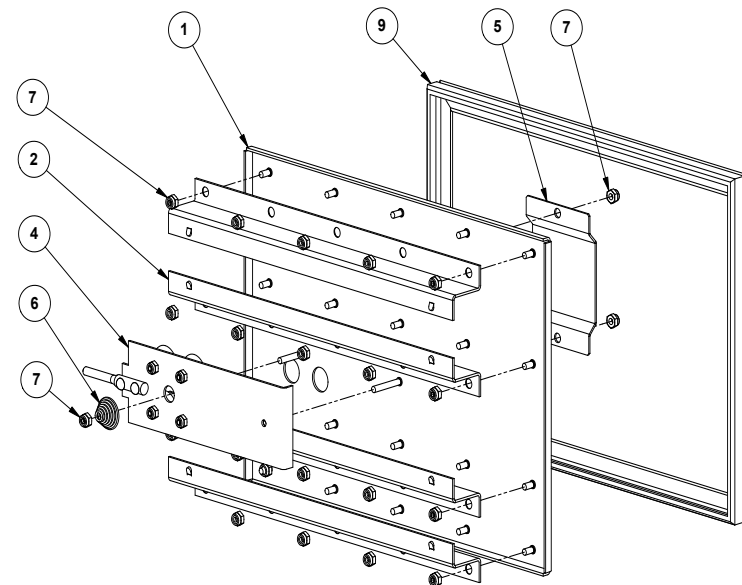
Drawing No: **AT1A-2426** Rev: **F**



AT1A-2426-5  
INNER DOOR ASSEMBLY 6 PAN RIGHT HAND  
OTHERWISE SAME AS AT1A-2426-1

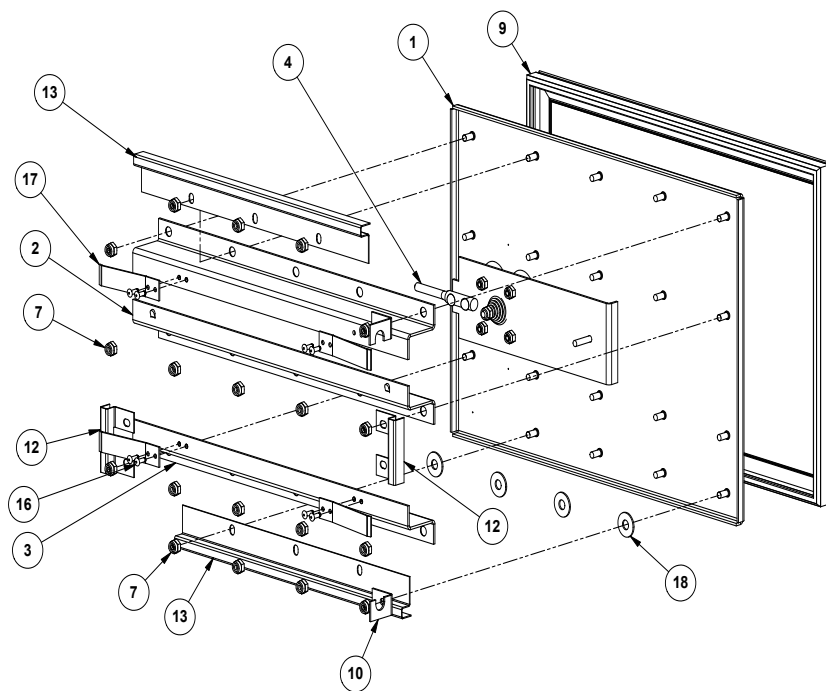


AT1A-2426-6  
INNER DOOR ASSEMBLY 6 PAN LEFT HAND  
OTHERWISE SAME AS AT1A-2426-5

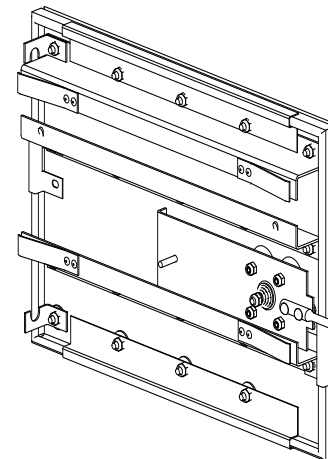


AT1A-2426-2  
INNER DOOR ASSEMBLY 3 PAN RIGHT HAND

NOTE:  
1. PUSH ITEMS 12, 13 AND 14 UP AGAINST THE DOOR  
GASKET BEFORE TIGHTENING HOLD-DOWN NUTS.



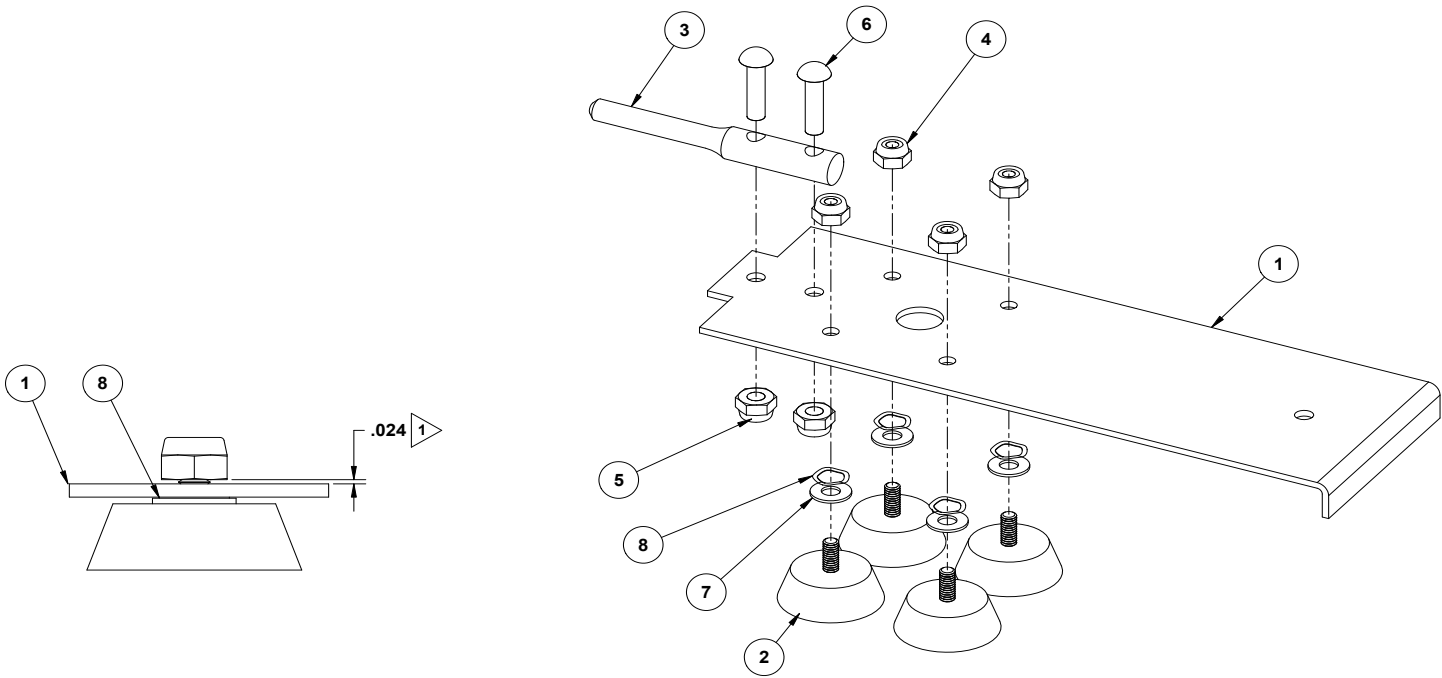
AT1A-2426-7  
INNER DOOR ASSEMBLY 3 PAN RIGHT HAND



AT1A-2426-8  
INNER DOOR ASSEMBLY 3 PAN LEFT HAND

NOTE:

1 WHEN ITEM #8 IS COMPRESSED, CLEARANCE UNDER ITEM #4 SHOULD BE .024"



AT1A-2427-1

|                  |                 |      |                                                   |
|------------------|-----------------|------|---------------------------------------------------|
| 4                | AT0F-3668-1     | 8    | WASHER, WAVE                                      |
| 4                | AT0F-1052-43010 | 7    | WASHER, #10 TYPE B CUSTOM                         |
| 2                | AT0F-2755-41060 | 6    | SCREW, #10-24UNC X 3/4 PHILIPS ROUND HEAD MACHINE |
| 2                | AT0F-2691-41011 | 5    | NUT, #10-24 WAXED NYLOC                           |
| 4                | AT0F-2691-31011 | 4    | NUT, #8-32 WAXED NYLOC                            |
| 1                | AT1M-2734-1     | 3    | DOOR PIN, QUICK RELEASE                           |
| 4                | AT1G-1830-1     | 2    | SEAL, QUICK RELEASE DOOR                          |
| 1                | AT1M-2430-1     | 1    | VALVE BRACKET, QUICK REL. DOOR                    |
| AT1A-2427-1/QTY. | PART NO.        | ITEM | DESCRIPTION                                       |



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VALVE BRACKET ASSY.

: Drawing No.:

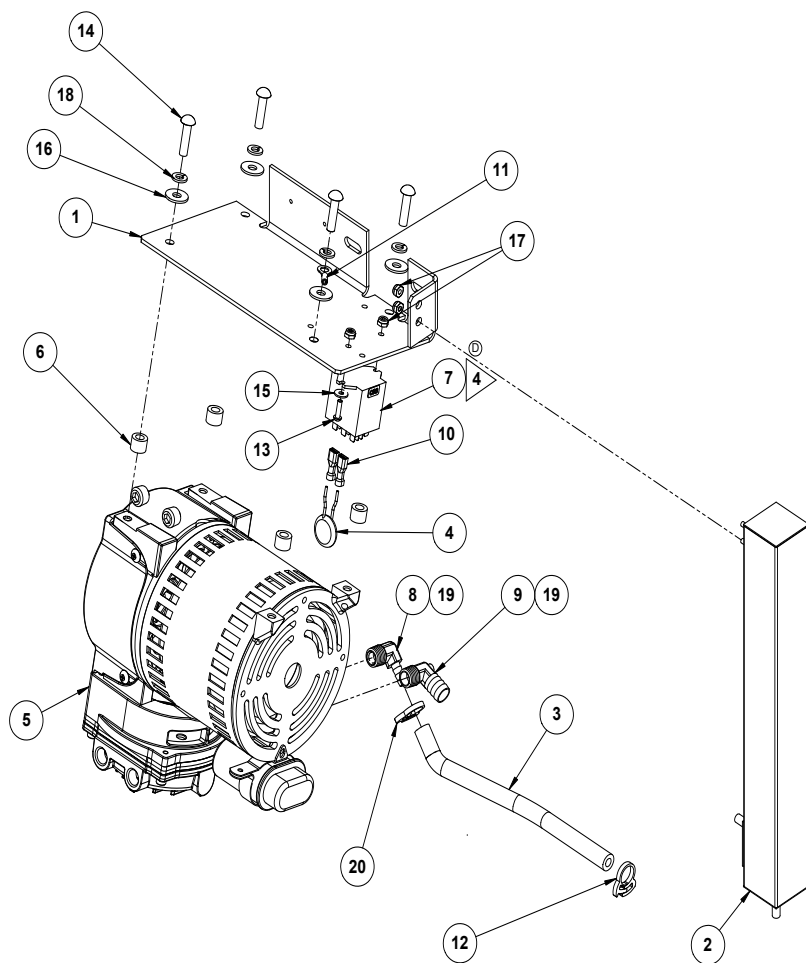
AT1A-2427

Rev.

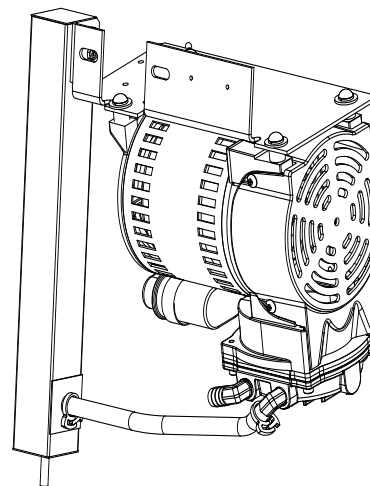
D

Sheet 1 of 1





AT1A-3099-1 & AT1A-3099-2



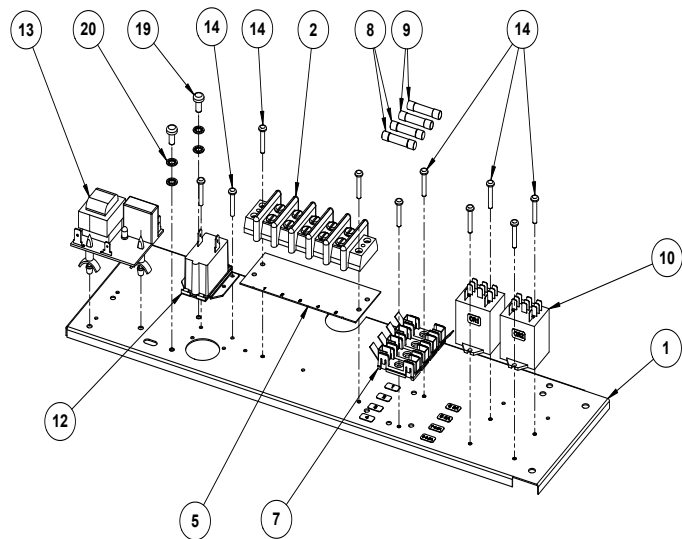
|             |    |      |                 |                                                        |                            |
|-------------|----|------|-----------------|--------------------------------------------------------|----------------------------|
| 1           | 1  | 1    | 20              | AT0P-2714-7                                            | HOSE CLAMP .500+ O.D. HOSE |
| AR          | AR | AR   | 19              | AT0H-3102-1                                            | PIPE THREAD SEALANT        |
| 4           | 4  | 18   | AT0F-1922-50002 | WASHER, 1/4" HELICAL SPRING LOCK                       |                            |
| 4           | 4  | 17   | AT0F-2691-21002 | NUT, #6-32 NYLOC                                       |                            |
| 4           | 4  | 16   | AT0F-1052-51002 | WASHER 1/4 TYPE B PLAIN ZINC PLATED                    |                            |
| 2           | 2  | 15   | AT0F-1052-21002 | WASHER #6 TYPE B PLAIN                                 |                            |
| 4           | 4  | 14   | AT0F-2755-51082 | SCREW, 1/4-20UNC X 1 PHILIPS ROUND HEAD MACHINE        |                            |
| 2           | 2  | 13   | AT0F-2755-21042 | SCREW, #6-32UNC x 1/2 PHILIPS ROUND HEAD MACHINE       |                            |
| 1           | 1  | 12   | AT0P-2714-1     | HOSE CLAMP 1/4" ID                                     |                            |
| 1           | 1  | 11   | AT0E-2680-11    | RING TERMINAL INSULATED 1/4 STUD 18-22 AWG             |                            |
| 2           | 2  | 10   | AT0E-2699-4     | QD TERMINAL FEMALE INSULATED 14-16 AWG .187 x .020 TAB |                            |
| 1           | 1  | 9    | AT0P-2628-2     | ELBOW, 90° FITTING 1/4" NPTM TO 1/2" HOSE BARB         |                            |
| 1           | 1  | 8    | AT0P-2628-1     | ELBOW, 90° FITTING 1/4" NPTM TO 1/4" HOSE BARB         |                            |
| -           | -  | 7    | AT0E-2825-2     | GENERAL PURPOSE RELAY 240VAC                           |                            |
| 1           | 1  | 7    | AT0E-2825-4     | GENERAL PURPOSE RELAY 208/240V                         |                            |
| 4           | 4  | 6    | AT1M-2664-1     | SPACER, HEATER                                         |                            |
| 1           | 1  | 5    | AT1E-2991-1     | VACUUM PUMP, GAST                                      |                            |
| 1           | 1  | 4    | AT0A-2736-1     | MOV- TERMINALS ASSEMBLY                                |                            |
| 1           | 1  | 3    | AT1P-2555-32073 | HOSE, SILICONE 1/4"ID X 7.75" LG                       |                            |
| 1           | 1  | 2    | AT1A-2984-1     | SQUARE TUBE MUFFLER ASSEMBLY                           |                            |
| 1           | -  | 1    | AT1M-2993-2     | VACUUM PUMP BRKT, GAST                                 |                            |
| -           | 1  | 1    | AT1M-2993-1     | VACUUM PUMP BRKT, GAST                                 |                            |
| AT1A-3099-3 |    |      |                 |                                                        |                            |
| AT1A-3099-2 |    |      |                 |                                                        |                            |
| AT1A-3099-1 |    |      |                 |                                                        |                            |
|             |    | ITEM | PART NUMBER     | DESCRIPTION                                            |                            |

OBSOLETE USE AT 1A-3099-1

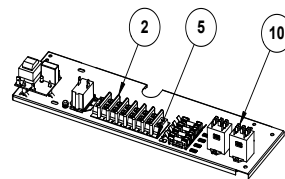
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Title: ASSY, GAST VACUUM  
PUMP MUFFLER  
Drawing No.: AT1A-3099 Rev. H

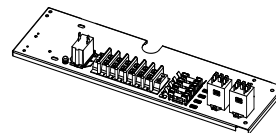
Sheet 1 of 1



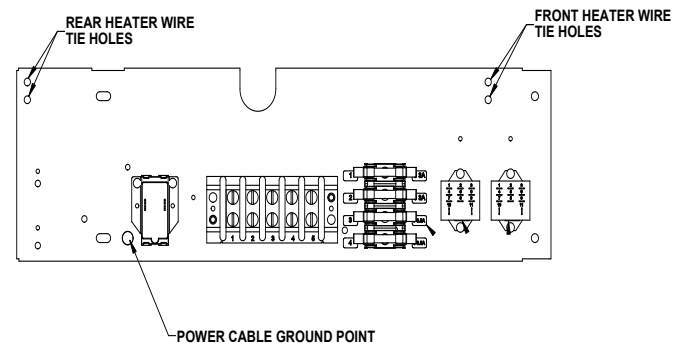
AT1A-2992-1



AT1A-2992-4  
OTHERWISE SAME AS AT1A-2992-1



AT1A-2992-5  
OTHERWISE SAME AS AT1A-2992-4



|                                   |             |    |   |                 |    |                                                     |             |
|-----------------------------------|-------------|----|---|-----------------|----|-----------------------------------------------------|-------------|
| <b>OBsolete - USE AT1A-2992-5</b> | -           | -  | - |                 |    | 21                                                  |             |
|                                   | 2           | 4  | - | AT0F-2666-40000 | 20 | WASHER, #10 INTERNAL TOOTH LOCK                     |             |
|                                   | 1           | 2  | - | AT0F-3620-40032 | 19 | SCREW, #10-32UNF X 3/8" SWAGEFORM PHILLIPS PAN HEAD |             |
|                                   | -           | -  | - |                 | 18 |                                                     |             |
|                                   | -           | -  | - |                 | 17 |                                                     |             |
|                                   | -           | -  | - |                 | 16 |                                                     |             |
|                                   | -           | -  | - |                 | 15 |                                                     |             |
|                                   | 10          | 10 | - | AT0F-3620-21052 | 14 | SCREW, #6-32UNC X 5/8" SWAGEFORM PHILLIPS PAN HEAD  |             |
|                                   | -           | 1  | - | AT1E-2654-1     | 13 | PCB, 208/240VAC WATER SENSOR                        |             |
|                                   | 1           | 1  | - | AT0E-2807-1     | 12 | BUZZER                                              |             |
|                                   | -           | -  | - | AT0E-2825-2     | 11 | GENERAL PURPOSE RELAY 240VAC                        |             |
|                                   | 2           | 2  | - | AT0E-2825-4     | 10 | GENERAL PURPOSE RELAY 208/240V                      |             |
|                                   | 2           | 2  | - | AT0E-2731-1     | 9  | FUSE 3 AMP 250V                                     |             |
|                                   | 2           | 2  | - | AT0E-3162-1     | 8  | FUSE 1/2 AMP 250V FAST ACTING                       |             |
|                                   | 1           | 1  | - | AT0E-2708-2     | 7  | 3AG OMNI-BLOK FUSE BLOCK 4 POS                      |             |
| <b>OBsolete - USE AT1A-2992-4</b> | 1           | 1  | - | AT0E-3062-3     | 5  | MARKER STRIP BARRIER BLOCK 6 POS                    |             |
|                                   | -           | -  | - | AT0E-3062-2     | 5  | MARKER STRIP BARRIER BLOCK 5 POS                    |             |
|                                   | -           | -  | - |                 | 4  |                                                     |             |
|                                   | 1           | 1  | - | AT0E-1134-6     | 2  | 6 POSITION TERMINAL BLOCK                           |             |
|                                   | -           | -  | - | AT0E-1134-5     | 2  | 5 POSITION TERMINAL BLOCK                           |             |
|                                   | 1           | 1  | - | AT1M-2990-1     | 1  | COMPONENT PLATE                                     |             |
| QTY                               | AT1A-2992-9 |    |   |                 |    |                                                     |             |
| QTY                               | AT1A-2992-5 |    |   |                 |    |                                                     |             |
| QTY                               | AT1A-2992-4 |    |   |                 |    |                                                     |             |
| QTY                               | AT1A-2992-2 |    |   |                 |    |                                                     |             |
| QTY                               | AT1A-2992-1 |    |   |                 |    |                                                     |             |
|                                   | PART NUMBER |    |   | ITEM            |    |                                                     | DESCRIPTION |

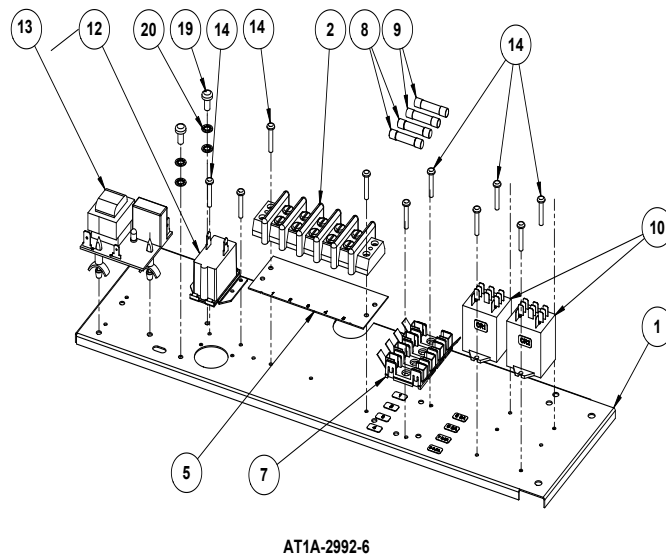


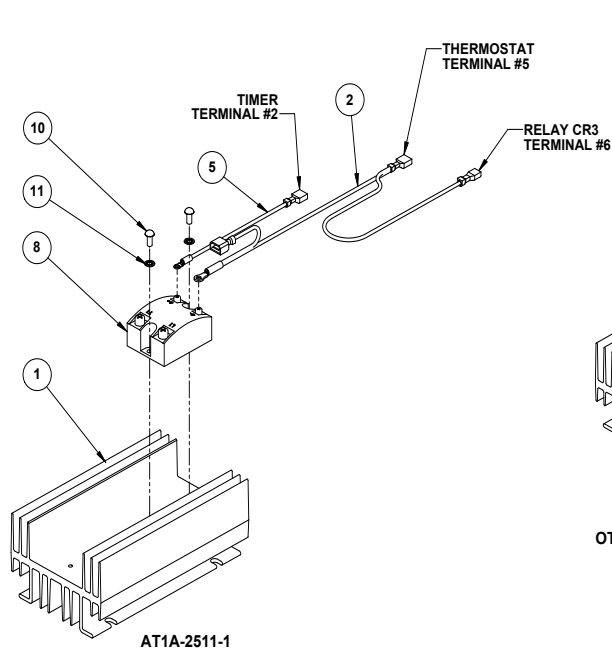
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COMPONENT BRACKET  
ASSEMBLY STEAMER

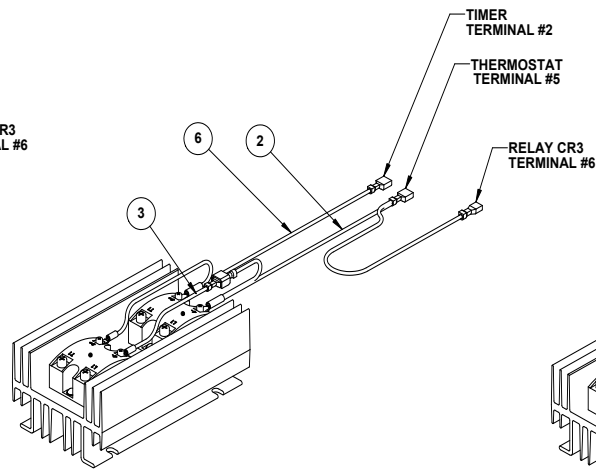
Drawing No.: AT1A-2992 Rev. N

Sheet 1 of 2

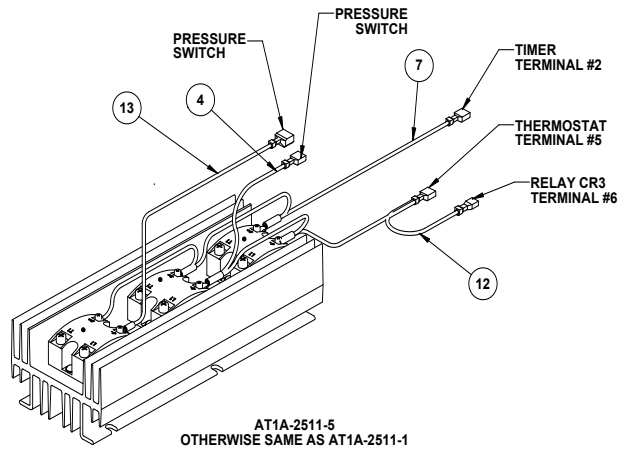
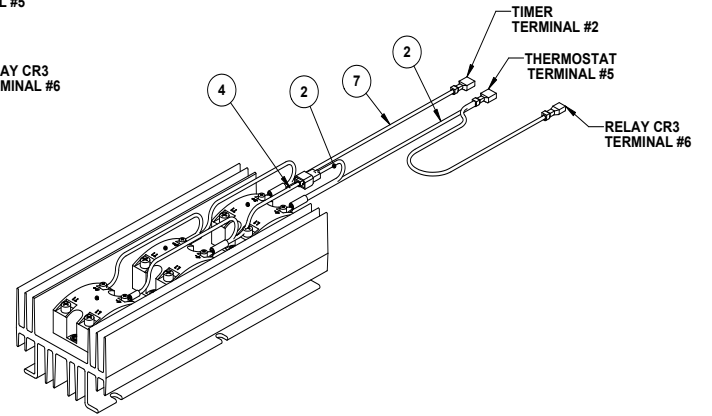
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AT1A-2511-2  
OTHERWISE SAME AS AT1A-2511-1

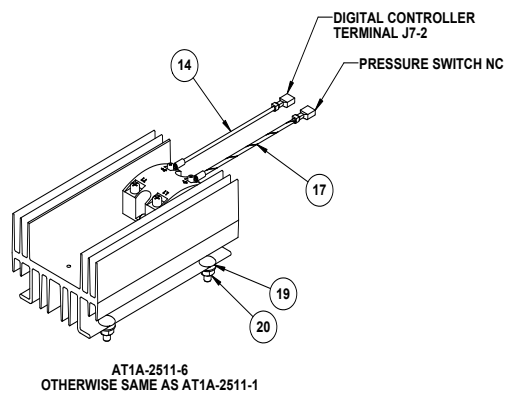
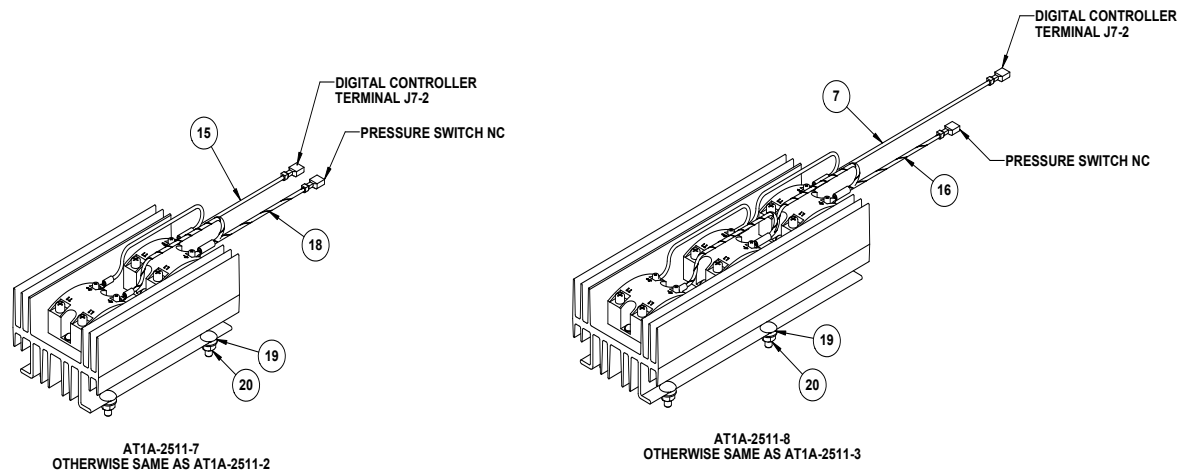


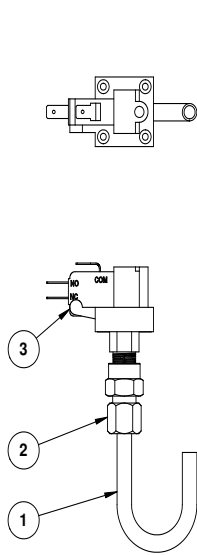
AT1A-2511-3  
OTHERWISE SAME AS AT1A-2511-1



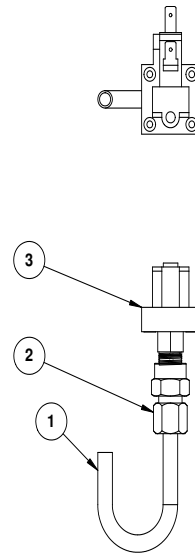
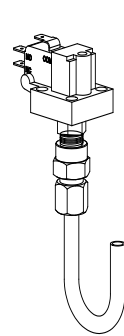
NOTES:  
1 FOR SSR WITHOUT INTEGRAL HEAT SINK PAD, ADD AT0E-2996-1 PAD, SSR HEAT SINK OR HEAT SINK COMPOUND.

|                 |                 |                 |                 |                 |                 |                 |                 |      |                                                  |
|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|------|--------------------------------------------------|
| 4               | 4               | 4               | -               | -               | -               | -               | AT0F-1017-51002 | 20   | NUT, 1/4-20UNC HEX SERRATED                      |
| 4               | 4               | 4               | -               | -               | -               | -               | AT0F-1921-51051 | 19   | BOLT, 316SS 1/4-20 UNC 2A X 5/8" CARRIAGE        |
| -               | 1               | -               | -               | -               | -               | -               | AT0A-1454-13    | 18   | WIRE HARNESS ASSY, TRIPLE SSR WHT/BRN            |
| -               | -               | 1               | -               | -               | -               | -               | AT0A-1454-12    | 17   | WIRE HARNESS ASSY, SINGLE SSR WHT/BRN            |
| 1               | -               | -               | -               | -               | -               | -               | AT0A-1454-11    | 16   | WIRE HARNESS ASSY, TRIPLE SSR WHT/BRN            |
| -               | 1               | -               | -               | -               | -               | -               | AT0A-1454-10    | 15   | WIRE HARNESS ASSY, DOUBLE SSR ORANGE             |
| -               | -               | 1               | -               | -               | -               | -               | AT0A-1454-9     | 14   | WIRE HARNESS ASSY, SINGLE SSR ORN                |
| -               | -               | -               | 1               | -               | -               | -               | AT0A-1454-8     | 13   | WIRE HARNESS ASSY                                |
| -               | -               | -               | 1               | -               | -               | -               | AT0A-1454-7     | 12   | WIRE HARNESS ASSY                                |
| 6               | 4               | 2               | 6               | 6               | 4               | 2               | AT0F-2666-30000 | 11   | WASHER, #8 INTERNAL TOOTH LOCK                   |
| 6               | 4               | 2               | 6               | 6               | 4               | 2               | AT0F-2755-31030 | 10   | SCREW, #8-32UNC X 3/8 PHILIPS ROUND HEAD MACHINE |
|                 |                 |                 |                 |                 |                 |                 |                 | 9    |                                                  |
| 3               | 2               | 1               | 3               | 3               | 2               | 1               | AT0E-2059-3     | 8    | RELAY, SOLID STATE                               |
| 1               | -               | -               | 1               | 1               | -               | -               | AT0A-1454-6     | 7    | WIRE HARNESS ASSY, TRIPLE SSR ORANGE             |
| -               | -               | -               | -               | -               | 1               | -               | AT0A-1454-5     | 6    | WIRE HARNESS ASSY, DOUBLE SSR ORANGE             |
| -               | -               | -               | -               | -               | -               | 1               | AT0A-1454-4     | 5    | WIRE HARNESS ASSY, SINGLE SSR ORN                |
| -               | -               | -               | 1               | 1               | -               | -               | AT0A-1454-3     | 4    | WIRE HARNESS ASSY, TRIPLE SSR WHT/BRN            |
| -               | -               | -               | -               | -               | 1               | -               | AT0A-1454-2     | 3    | WIRE HARNESS ASSY, DOUBLE SSR WHT/BRN            |
| -               | -               | -               | -               | 1               | 1               | 1               | AT0A-1454-1     | 2    | WIRE HARNESS ASSY, ALL SSR WHT/BRN               |
| 1               | -               | -               | 1               | 1               | -               | -               | AT0E-2206-2     | 1    | HEAT SINK, 10.50" LONG                           |
| -               | 1               | 1               | -               | -               | 1               | 1               | AT0E-2206-1     | 1    | HEAT SINK, 7.00" LONG                            |
| QTY AT1A-2511-8 | QTY AT1A-2511-7 | QTY AT1A-2511-6 | QTY AT1A-2511-5 | QTY AT1A-2511-3 | QTY AT1A-2511-2 | QTY AT1A-2511-1 | PART NO.        | ITEM | DESCRIPTION                                      |

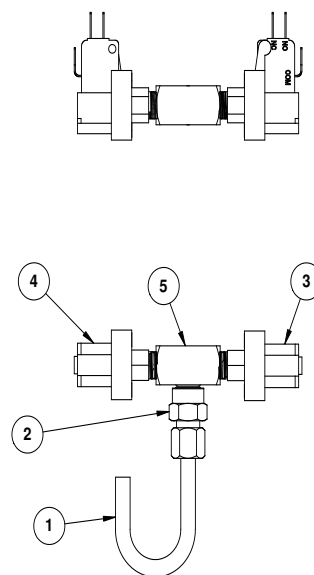
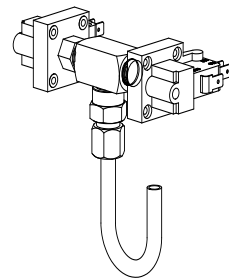
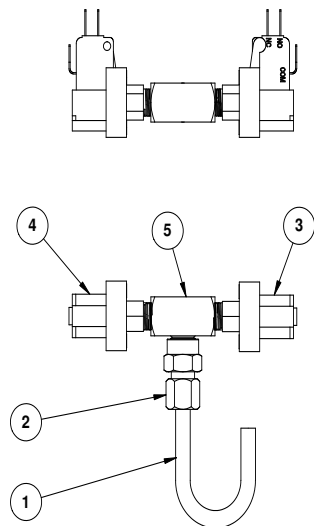
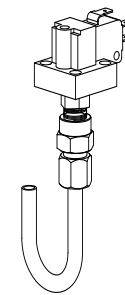




AT1A-3295-1



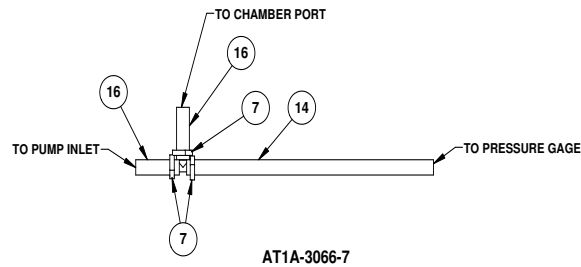
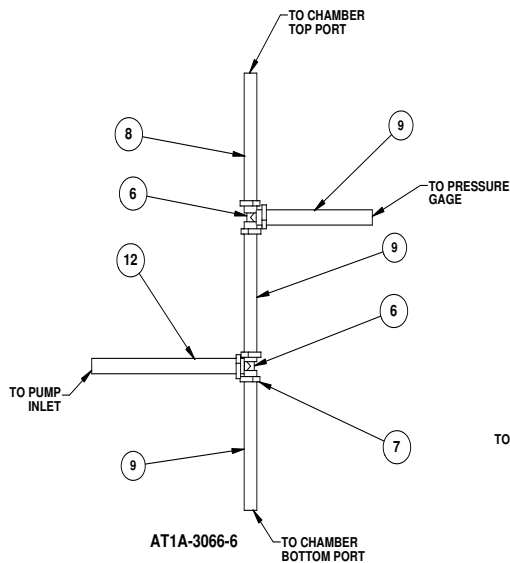
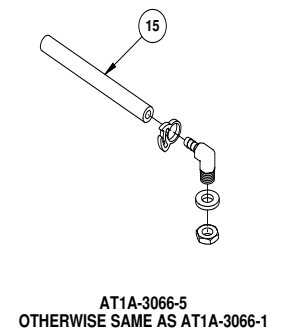
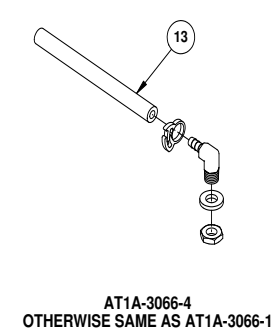
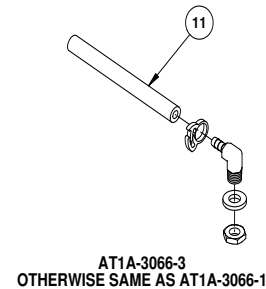
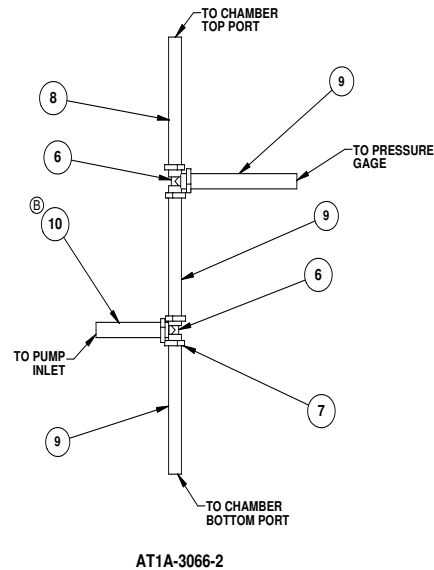
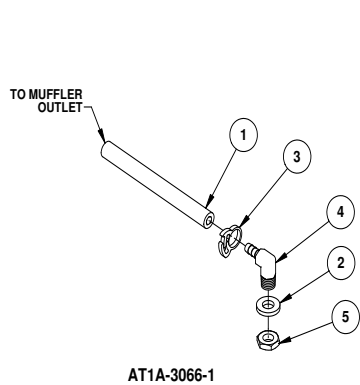
AT1A-3295-2



AT1A-3295-4

| QTY         | AR | AR | AR | AR | AT0P-3063-1 | 6    | 1/4" TEFLON TAPE                  |
|-------------|----|----|----|----|-------------|------|-----------------------------------|
| 1           | 1  | -  | -  | -  | AT0P-2858-2 | 5    | TEE MALE BRANCH                   |
| 1           | 1  | -  | -  | -  | AT1E-2647-2 | 4    | PRESSURE SWITCH, HIGH             |
| 1           | 1  | 1  | 1  | 1  | AT1E-2647-1 | 3    | PRESSURE SWITCH, LOW              |
| 1           | 1  | 1  | 1  | 1  | AT0P-3293-1 | 2    | COMPRESSION FITTING TO FEMALE NPT |
| 1           | 1  | 1  | 1  | 1  | AT1P-3297-1 | 1    | TUBING, PRESSURE SWITCH           |
| QTY         | AR | AR | AR | AR | PART NUMBER | ITEM | DESCRIPTION                       |
| AT1A-3295-4 |    |    |    |    |             |      |                                   |
| AT1A-3295-3 |    |    |    |    |             |      |                                   |
| AT1A-3295-2 |    |    |    |    |             |      |                                   |
| AT1A-3295-1 |    |    |    |    |             |      |                                   |


 AccuTemp Products, Inc.  
 8415 N. Clinton Park  
 Fort Wayne, IN 46825  
 Title: **PRESSURE SWITCH ASSEMBLY**  
 Size: Drawing No.: **AT1A-3295** Rev. **-**

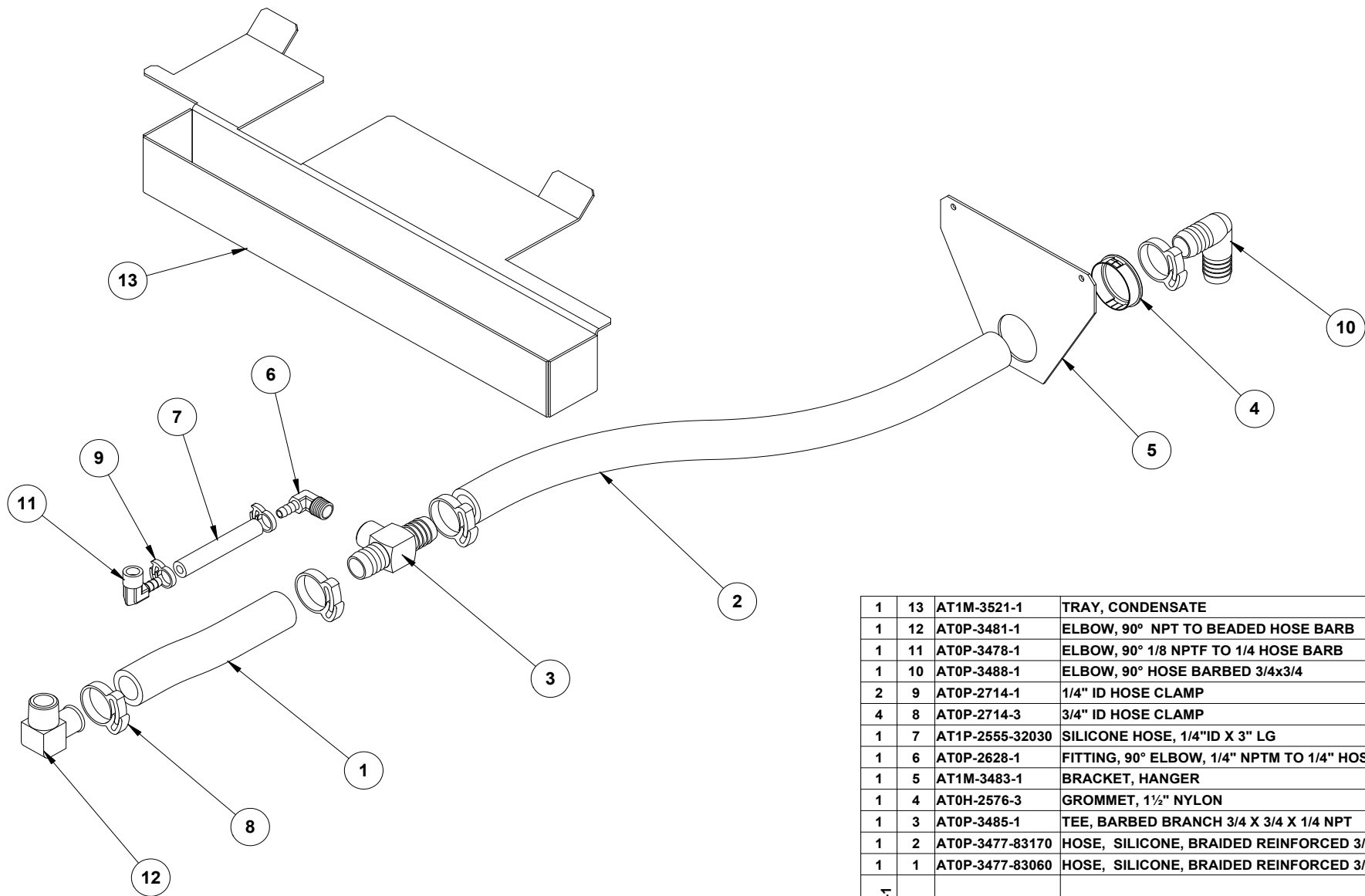


**NOTE: ALL HOSES ARE ORDERD BY THE FOOT  
USE THE FOLLOWING TO ORDER:  
For 1/2"Dia - AT0P-3833-63000  
For 1/4"Dia - AT1P-2555-32000**

|             |             |             |             |             |             |                 |             |                                                |
|-------------|-------------|-------------|-------------|-------------|-------------|-----------------|-------------|------------------------------------------------|
| 2           | -           | -           | -           | -           | -           | AT0P-3833-63030 | 16          | SILICONE HOSE, 1/2"ID X 3" LG                  |
| -           | -           | 1           | -           | -           | -           | AT1P-2555-32122 | 15          | HOSE, SILICONE 1/4"ID X 12.5" LG               |
| 1           | -           | -           | -           | -           | -           | AT0P-3833-63170 | 14          | HOSE, SILICONE 1/2"ID X 17" LG                 |
| -           | -           | -           | 1           | -           | -           | AT1P-2555-32170 | 13          | HOSE, SILICONE 1/4"ID X 17" LG                 |
| -           | 1           | -           | -           | -           | -           | AT0P-3833-63102 | 12          | SILICONE HOSE, 1/2"ID X 10.5" LG               |
| -           | -           | -           | -           | 1           | -           | AT1P-2555-32230 | 11          | HOSE, SILICONE 1/4"ID X 23" LG                 |
| -           | -           | -           | -           | -           | 1           | AT0P-3833-63050 | 10          | HOSE, SILICONE 1/2"ID X 5" LG                  |
| -           | 3           | -           | -           | -           | 3           | AT0P-3833-63080 | 9           | HOSE, SILICONE 1/2"ID X 8" LG                  |
| -           | 1           | -           | -           | -           | 1           | AT0P-3833-63060 | 8           | HOSE, SILICONE 1/2"ID X 6" LG                  |
| 3           | 6           | -           | -           | -           | 6           | AT0P-2714-5     | 7           | HOSE CLAMP 1/2" ID                             |
| 1           | 2           | -           | -           | -           | 2           | AT0P-2987-2     | 6           | BARBED TEE FITTING, 1/2 X 1/2 X 1/2            |
| -           | -           | 1           | 1           | 1           | -           | AT0P-2868-1     | 5           | PIPE LOCK NUT                                  |
| -           | -           | 1           | 1           | 1           | -           | AT0P-2628-3     | 4           | ELBOW, 90° FITTING 1/8" NPTM TO 1/4" HOSE BARB |
| -           | -           | 1           | 1           | 1           | -           | AT0P-2714-7     | 3           | HOSE CLAMP .500+ O.D. HOSE                     |
| -           | -           | 1           | 1           | 1           | -           | AT0F-2869-1     | 2           | FLAT WASHER                                    |
| -           | -           | -           | -           | -           | 1           | AT1P-2555-32240 | 1           | HOSE, SILICONE 1/4"ID X 24" LG                 |
| AT1A-3066-7 | AT1A-3066-6 | AT1A-3066-5 | AT1A-3066-4 | AT1A-3066-3 | AT1A-3066-2 | AT1A-3066-1     | PART NUMBER | ITEM                                           |
|             |             |             |             |             |             |                 |             | DESCRIPTION                                    |







AT1A-3463-1

| QTY. | ITEM | PART NUMBER     | DESCRIPTION                                       |
|------|------|-----------------|---------------------------------------------------|
| 1    | 13   | AT1M-3521-1     | TRAY, CONDENSATE                                  |
| 1    | 12   | AT0P-3481-1     | ELBOW, 90° NPT TO BEADED HOSE BARB                |
| 1    | 11   | AT0P-3478-1     | ELBOW, 90° 1/8 NPTF TO 1/4 HOSE BARB              |
| 1    | 10   | AT0P-3488-1     | ELBOW, 90° HOSE BARBED 3/4x3/4                    |
| 2    | 9    | AT0P-2714-1     | 1/4" ID HOSE CLAMP                                |
| 4    | 8    | AT0P-2714-3     | 3/4" ID HOSE CLAMP                                |
| 1    | 7    | AT1P-2555-32030 | SILICONE HOSE, 1/4"ID X 3" LG                     |
| 1    | 6    | AT0P-2628-1     | FITTING, 90° ELBOW, 1/4" NPTM TO 1/4" HOSE BARB   |
| 1    | 5    | AT1M-3483-1     | BRACKET, HANGER                                   |
| 1    | 4    | AT0H-2576-3     | GROMMET, 1½" NYLON                                |
| 1    | 3    | AT0P-3485-1     | TEE, BARBED BRANCH 3/4 X 3/4 X 1/4 NPT            |
| 1    | 2    | AT0P-3477-83170 | HOSE, SILICONE, BRAIDED REINFORCED 3/4" IDx17" LG |
| 1    | 1    | AT0P-3477-83060 | HOSE, SILICONE, BRAIDED REINFORCED 3/4" IDx6" LG  |



AccuTemp Products, Inc.  
8415 N. Clinton Park  
Fort Wayne, IN 46825

**KIT, STEAMER DRAIN**

: Drawing No.:

**AT1A-3463**

Rev.

**B**

Sheet 1 of 1

| PART NUMBER            | DESCRIPTION                                    | MODEL   | PAGE      |
|------------------------|------------------------------------------------|---------|-----------|
| <b>Buzzers</b>         |                                                |         |           |
| AT0E-2807-1            | Buzzer, Timer/Low Water                        | S3 & S6 | 29-30     |
| Door                   | Quick Release Door -Current Production         |         |           |
| AT1A-2912-1            | S6 Door Replacement - Right Hinged             | S6      | 22        |
| AT1A-2912-2            | S3 Door Relacement - Right Hinged              | S3      | 22        |
| AT1A-2912-3            | S6 Door Replacement - Left Hinged              | S6      | 22        |
| AT1A-2912-4            | S3 Door Relacement - Left Hinged               | S3      | 22        |
| AT1A-2912-7            | S6 Door Replacement - Right Hinged Hold Open   | S6      | 22        |
| AT1A-2912-8            | S6 Door Replacement - Left Hinged Hold Open    | S6      | 22        |
| AT1A-2912-9            | S3 Door Replacement - Right Hinged Hold Open   | S6      | 22        |
| AT1A-2912-10           | S3 Door Replacement - Left Hinged Hold Open    | S6      | 22        |
| AT1A-2426-5            | S6 Floating Inner Door - Right Hinged          | S6      | 24-26     |
| AT1A-2426-6            | S6 Floating Inner Door - Left Hinged           | S6      | 24-26     |
| AT1A-2426-7            | S3 Floating Inner Door- Right Hinged           | S3      | 24-26     |
| AT1A-2426-8            | S3 Floating Inner Door- Left Hinged            | S3      | 24-26     |
| AT1A-2427-1            | Valve Bracket Assy- (w/cups & rod)             | S3 & S6 | 24-26     |
| AT1A-2644-2            | Quick Release Door handle                      | S3 & S6 | 23        |
| AT1G-1830-1            | Seal, QRD Suction Cup                          | S3 & S6 | 29        |
| AT1H-2046-1            | QRD, Spring Compression                        | S3 & S6 | 24-26     |
| AT1M-3045-1            | QRD Valve Cover                                | S3 & S6 | 24-26     |
| AT1M-3046-1            | QRD Latch Backer Plate -RH                     | S3 & S6 | 23        |
| AT1M-3046-2            | QRD Latch Backer Plate -LH                     | S3 & S6 | 23        |
| AT1H-2058-3            | Door Hinge (Pair)                              | S3 & S6 | 23        |
| AT0F-2691-41011        | Nut, 10-24 Waxed Nyloc                         | S3 & S6 | 23        |
| AT0F-2061-41160        | Screw, 10-24x13/4" Flat Hd Machine             | S3 & S6 | 23        |
| AT0F-2061-41140        | Screw, 10-24x3/4" Flat Hd Machine              | S3 & S6 | 23        |
| <b>Door Gasket</b>     |                                                |         |           |
| AT1G-2633-1            | Gasket, Door S6 - Six Pan                      | S3 & S6 | 24-26     |
| AT1G-2633-2            | Gasket, Door S3 - 3 Pan                        | S3 & S6 | 24-26     |
| RAT1K-1830             | QRD Valve Plate Seal Kit                       | S3 & S7 | Not Shown |
| <b>Fittings/Screws</b> |                                                |         |           |
| AT0F-2691-41011        | Nyloc Nut, Serrated hex #10-24                 | S3 & S6 | 24        |
| AT0F-2875-51050        | Screw 1/4-20UNC x 5/8 Hex Head Machine Screw   | S3 & S6 | 21        |
| AT0F-2875-51052        | Screw 1/4-20UNC x 5/8 Hex Head Machine Screw   | S3 & S6 | 14        |
| AT0F-1922-5000         | Washer, 1/4" Helical Coil ( Drain Pan Bracket) | S3 & S6 | 21        |
| AT0P-2987-2            | Nylon Tee - Barbed 1/2x1/2x1/2                 | S3 & S6 | 34        |
| AT0F-1046-31030        | Truss Screws#8 x 3/8 SS                        | S3      | 14,15     |
| AT0F-2777-31030        | Screw, Self Tapping Truss Head 3/8"            | S6      | 16,19     |
| AT1P-2239-1            | Ball Valve (drain)                             | S3 & S6 | 14,16,19  |

| PART NUMBER             | DESCRIPTION                                                                         | MODEL   | PAGE      |
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| <b>Fuses</b>            |                                                                                     |         |           |
| AT0E-3162-1             | Fuse, Slo-Blo 1/2 Amp                                                               | S3 & S6 | 29-30     |
| AT0E-2731-1             | Fuse, Slo-Blo 3 Amp                                                                 | S3 & S6 | 29-30     |
| <b>Gauges</b>           |                                                                                     |         |           |
| AT1A-3303-1             | 2" Thermometer Assembly                                                             | S3 & S6 | 9-10      |
| AT0H-2614-1             | 2 " Vacuum Gauge Assembly                                                           | S3 & S6 | 9-10      |
| AT0H-3544-1             | 2" Lens Cover for Thermometer and Vacuum Gauge                                      | S3 & S6 | Not Shown |
| <b>Heaters</b>          |                                                                                     |         |           |
| AT1A-3530-1             | Cast Heater Kit; 208v 6kw, 230/7.3, 240/8, 380/6.7, 400/7.4, 415/8, 440/9, 480/10.7 | S3 & S6 | 35        |
| AT1A-3530-2             | Cast Heater Kit; 240k/6kw                                                           | S3 & S6 | 35        |
| AT1A-3530-3             | Cast Heater Kit; 208v/8kw, 240/10.7, 380/9, 400/10, 415/10.7, 480/14                | S3 & S6 | 35        |
| AT1A-3530-4             | Cast Heater Kit; 208v/12.0kw, 240/16, 380/13, 400/14.8, 415/16, 440/18              | S3 & S6 | 35        |
| AT1A-3530-6             | Cast Heater Kit; 208v 10.0kw                                                        | S3 & S6 | 35        |
| AT1A-3530-7             | Cast Heater Kit; 208v 17.0kw                                                        | S3 & S6 | 35        |
| <b>Hoses</b>            |                                                                                     |         |           |
| AT0P-2714-1             | Hose Clamp 1/4                                                                      | S3 & S6 | 28,34     |
| AT0P-2714-2             | Hose Clamp 1/2                                                                      | S3 & S6 | 34        |
| AT1P-2555-32000         | 1/4" Silicone Hose - per ft'                                                        | S3 & S6 | 34        |
| AT1P-2555-2             | 1/2" Silicone Hose - per ft'                                                        | S3 & S6 | 34        |
| <b>Lamps</b>            |                                                                                     |         |           |
| AT0E-1800-5             | Pilot Lamp Unit, 208/240V (Red)                                                     | S6      | 9-10      |
| AT0E-1800-4             | Pilot Lamp Unit, 208/240V (Green)                                                   | S6      | 9-10      |
| AT0E-1800-6             | Pilot Lamp Unit, 208/240V (Amber)                                                   | S6      | 9-10      |
| AT0E-1800-9             | Pilot Lamp Unit, 208/240V (Clear)                                                   | S6      | 9-10      |
| <b>Legs</b>             |                                                                                     |         |           |
| AT0H-3040-1             | Rubber Foot Tip (Cooker)                                                            | S3 & S6 | 21        |
| <b>Misc. Electronic</b> |                                                                                     |         |           |
| AT0A-2736-1             | MOV Terminal Assembly                                                               | S3 & S6 | 28        |
| AT0A-2736-2             | MOV Terminal Assembly                                                               | S3 & S7 | 11-13     |
| AT0A-2736-4             | MOV Terminal Assembly                                                               | S3 & S8 | 11-13     |
| <b>Misc. Hardware</b>   |                                                                                     |         |           |
| AT1M-2590-1             | Bracket, Interior Tray Left                                                         | S6      | 16,20     |
| AT1M-2590-1             | Bracket, Interior Tray Right                                                        | S6      | 16,20     |
| AT1A-2548-1             | Assembly, Pan Rack                                                                  | S3      | 14,15     |
| AT1M-2872-1             | Drain Pan Bracket                                                                   | S3 & S6 | 21        |
| <b>Overlay</b>          |                                                                                     |         |           |
| AT1L-2804-1             | Overlay, 90M Timer and External Thermostat                                          | S6      | 9-10      |
| AT1L-2804-2             | Overlay, 90M Timer and Internal Thermostat                                          | S6      | 9-10      |
| AT1L-2804-3             | Overlay, 180M Timer and External Thermostat                                         | S6      | 9-10      |
| AT1L-2804-5             | Overlay, 180 Minute Timer                                                           | S6      | 9-10      |

| PART NUMBER               | DESCRIPTION                                                        | MODEL   | PAGE     |
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| <b>Overlays continued</b> |                                                                    |         |          |
| AT1L-2575-1               | Overlay, 90 Minute Timer and External Thermostat                   | S3      | 9-10     |
| AT1L-2575-2               | Overlay, 90 Minute Timer and Internal Thermostat                   | S3      | 9-10     |
| AT1L-2529-1               | Overlay, Instructions                                              | S3 & S6 | 9-10     |
| <b>Overtemp</b>           |                                                                    |         |          |
| AT1E-2653-3               | Overtemp - Cast Heater Only                                        | S3 & S6 | 11,13,35 |
| AT1E-2653-4               | Overtemp - Cast Heater Only 14KW & Above                           | S3 & S6 | 11,13,35 |
| <b>PCB</b>                |                                                                    |         |          |
| AT1E-2593-1               | Light Control Board S/N 35389 & Below                              | S3      | 9-10     |
| <b>Power Cords</b>        |                                                                    |         |          |
| AT0E-1051-2               | Plug - NEMA 15-50P                                                 | S3 & S6 | 11-13    |
| AT0E-1051-3               | Plug - NEMA L6-30P                                                 |         | 11-13    |
| AT0E-1051-4               | Plug - NEMA 15-30P                                                 |         | 11-13    |
| AT0E-1051-5               | Plug - NEMA L16-20P                                                |         | 11-13    |
| AT0E-1051-6               | Plug - NEMA 6-50 P                                                 |         | 11-13    |
| AT0E-1051-7               | Plug - NEMA L16-30P                                                |         | 11-13    |
| <b>Relays</b>             |                                                                    |         |          |
| AT0E-2059-3               | Solid State Relay, (D & A2450)                                     | S3 & S6 | 31       |
| AT0E-2996-1               | Heat Pad - SSR                                                     | S3 & S6 | 31       |
| AT0E-1587-1               | Contactor, 3 Pole 208/240                                          | S3 & S6 | 14-16,19 |
| AT0E-2825-4               | Control Relay, 208V/240V 3PDT (Replaces -1,-2 & -3)                | S3 & S6 | 29-30    |
| <b>Sheet Metal</b>        |                                                                    |         |          |
| AT1M-2516-1               | Top Shell                                                          | S3      | 14-15    |
| AT1M-2603-1               | Assy, Bottom Shell                                                 | S3      | 11-12    |
| AT1M-2979-1               | Exterior Shell, Steamer - 6 Pan - Internal Muffler                 | S6      | 11,13    |
| AT1M-2979-2               | Exterior Shell, Steamer - 6 Pan 14 KW and above - Internal Muffler | S6      | 11,13    |
| AT1M-2891-1               | Side Panel - 6 Pan, Right                                          | S6      | 16,19    |
| AT1A-3409-1               | Bottom Shell, 6 Pan Steamer                                        | S6      | 16,19    |
| AT1M-2981-2               | Side Panel - 6 Pan, Left                                           | S6      | 16,19    |
| <b>Switches</b>           |                                                                    |         |          |
| AT0E-2874-2               | Toggle Switch - Fast Cook/Thermostat                               | S6      | 12-13    |
| AT1E-2647-1               | Pressure Switch - Single Pressure Switch                           | S3 & S6 | 33       |
| AT1E-2647-2               | Pressure Switch - Dual Pressure Switch -14 KW and above            | S3 & S6 | 33       |
| AT0E-3336-2               | Operator, AB Rotary Switch                                         | S3      | 9-10     |
| AT0E-3337-1               | On Pushbutton, Steamer                                             | S6      | 9-10     |
| AT0E-3337-2               | Off Pushbutton, Steamer                                            | S3 & S6 | 9-10     |
| AT0E-3338-1               | On Contact, Steamer                                                | S3 & S6 | 9-10     |
| AT0E-3338-2               | Off Contact, Steamer                                               | S3 & S6 | 9-10     |
| AT0E-3339-1               | Pushbutton Lock Ring                                               | S3 & S6 | 9-10     |

| PART NUMBER          | DESCRIPTION                                                      | MODEL   | PAGE        |
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| <b>Timers</b>        |                                                                  |         |             |
| AT0E-2297-1          | Timer, 90 Minute                                                 | S3 & S6 | 9-10        |
| AT0E-2297-2          | Timer, 180 Minute                                                | S3 & S6 | 9-10        |
| AT0H-1455-2          | Thermostat/Timer Repl. Knob-soft grip                            | S3 & S6 | 9-10        |
| <b>Thermocouples</b> |                                                                  |         |             |
| AT0E-3386-1          | Thermocouple                                                     | S3 & S6 | 6,9,11-12   |
| <b>Thermostats</b>   |                                                                  |         |             |
| AT0E-2559-2          | AC Thermostat, Calibrated (100-200 F)                            | S3 & S6 | 9-10        |
| <b>Transformer</b>   |                                                                  |         |             |
| AT0E-2662-1          | Transformer - for 440/480V                                       | S3 & S6 | 11-13       |
| <b>Vacuum Pump</b>   |                                                                  |         |             |
| AT1E-27403-1         | Thomas Vacuum Pump                                               | S3 & S6 | 28          |
| ATR-CAP              | Capcitor-Thomas                                                  | S3&S6   | Not Shown   |
| ATR-THA2             | Thomas Head                                                      | S3&S6   | Not Shown   |
| ATR-VP2RA            | Thomas Rod & Diaphragm Assembly                                  | S3&S6   | Not Shown   |
| ATR-VG               | Vacuum Pump Leaf Valve                                           | S3&S6   | Not Shown   |
| AT0H-2829-1          | Thomas Pump EPDM Diaphragm                                       | S3&S6   | Not Shown   |
| AT0H-3828-1          | Thomas Pump Teflon Diaphragm Liner                               | S3&S6   | Not Shown   |
| AT0F-3827-30031      | Thomas Retainer Screw-Dri-Loc                                    | S3&S6   | Not Shown   |
| <b>Water Sensor</b>  |                                                                  |         |             |
| AT1E-2652            | Probe Water Sensor                                               | S3 & S6 | 14-15,16,19 |
| AT1E-2654-1          | PCB, Water Board Sensor S/N 34205 & Below                        | S3 & S6 | 14-15,16,19 |
| AT1E-3230-1          | PCB, Water Board Sensor S/N 34206 & Above & All Auto-Fill Models | S3 & S6 | 14-15,16,19 |



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